



# Kwik Lok®

## AUTOMATIC BAG CLOSING MACHINE

### TYPE 865



865 Model A

The Kwik Lok 865 Automatic Bag Closing Machine closes packages with the “NRP” style Striplok® Bag Closures and Striplok® Bag Closure-Labels. This machine is equipped with a variable speed control that will close up to 80 packages per minute.

The 865 will close any package width without adjustment. Package width limitations are determined by the closure opening not the gearing of the machine. The 865 will adapt to most automatic bagging operations on the market.

#### TYPICAL APPLICATIONS

Vertical Packages, Produce in Wicketed Baggers and Roll-Stock Baggers, Ice, Candy, etc.





### 865 MODEL B

The 865 Model B has an extended feed belt attachment, permitting the gear belt to extend 9 inches past the front of the machine. The Model B is required for use on baggers where the Model A cannot mount (i.e. FMC/Agri-Tech apple baggers) or where two operators are hand feeding the machine.



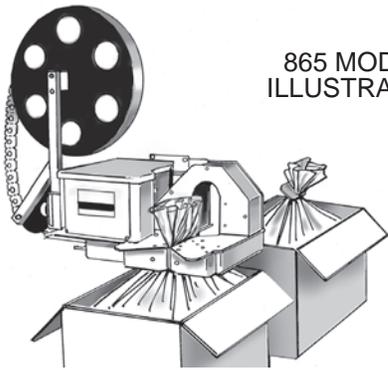
### 865 MODEL C

The 865 Model C has a bridge structure connecting the drive and idle belt sides of the machine. This allows the exit end of the closing head to be completely open and unobstructed. The Model C is designed to close bags that are too light (small bags, candies, nuts, etc.) or have large bag necks (bulk bag-in-a-box products) that will not clear from the standard Model A machine. The Model C can also be used for products that are contained and cannot drop down from the machine (bottle-in-a-bag applications).



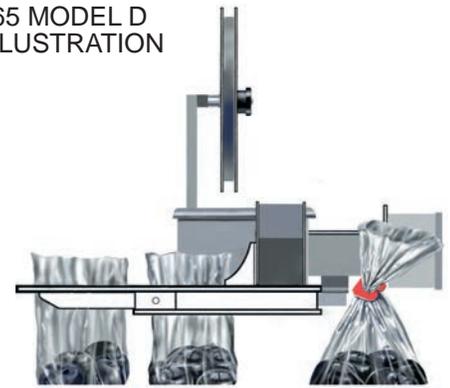
### 865 MODEL D

The 865 Model D combines elements of the Model B and Model C. The machine has an extended feed belt attachment along with a bridge structure connecting the drive and idle belt sides of the unit.



865 MODEL C  
ILLUSTRATION

865 MODEL D  
ILLUSTRATION

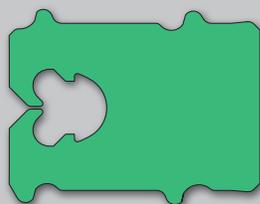


## KWIK LOK BAG CLOSURES FOR THE 865

Kwik Lok manufactures four styles of bag closures for use with the 865 Automatic Bag Closing Machine. Closures are produced in various plastic thicknesses enabling Kwik Lok to handle a wide range of package types, weights, and sizes. The closures can be printed with price, date and/or code information by printers mounted on the 865 to permit in-line printing as the bags are being closed. The plastic thickness of each closure series is indicated in red below. The number of available plastic colors varies with plastic thickness: 0.030" - 7 colors; 0.045" - 3 colors; > 0.045" - 1 color.



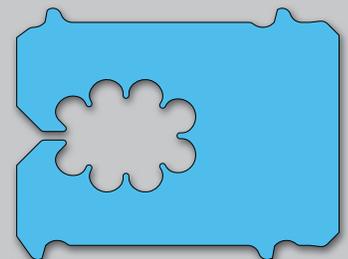
SERIES J-NRP **0.030"**  
SERIES K-NRP **0.045"**



SERIES JM-NRP **0.030"**  
SERIES KM-NRP **0.045"**  
SERIES KM57-NRP **0.057"**



SERIES JW-NRP **0.030"**  
SERIES KW-NRP **0.045"**



SERIES Z-NRP **0.045"**  
SERIES Z72-NRP **0.072"**  
SERIES Z90-NRP **0.090"**

## KWIK LOK CLOSURE-LABELS

Kwik Lok Closure-Labels allow you to CLOSE & LABEL your bagged package in one operation. With an optional printer you can also print price, dates, lot codes, etc. on the Kwik Lok Closure or the Closure-Label as the bags are being closed. No other bag closing system offers the advantages of the 865 Automatic Bag Closing Machine.

The labels can be printed in any number of colors,

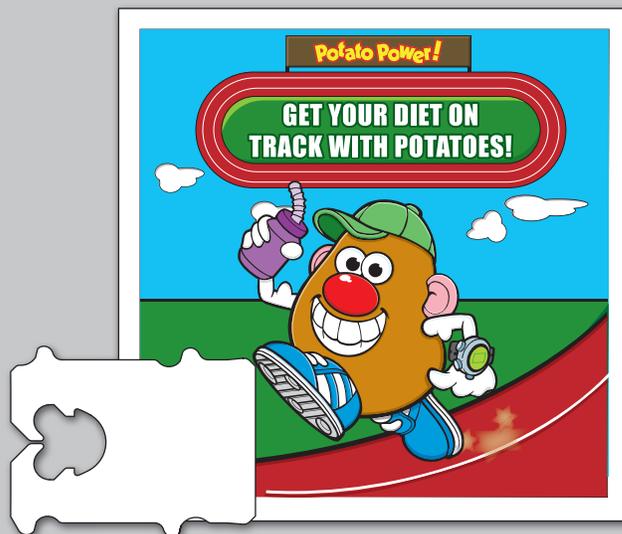
on one side or both sides. These attractive labels are printed to your custom design requirements and can be used for package identification, coupons, bar codes, brand, weight, variety, grade, etc.

Labels are offered in three sizes to meet a variety of package labeling needs. Series TF, TFM, and TFZ are 2-3/4" x 2-3/4"; Series CFJ is 1-15/16" x 2-1/4"; and Series PF and PFM are 2-3/4" x 7/8".

SERIES TF: 2-3/4" x 2-3/4"



SERIES TFM: 2-3/4" x 2-3/4"



SERIES TFZ: 2-3/4" x 2-3/4"



SERIES CFJ: 1-15/16" x 2-1/4"



SERIES PF: 2-3/4" x 7/8"



SERIES PFM: 2-3/4" x 7/8"



## PRINTING ON THE KWIK LOK BAG CLOSURE

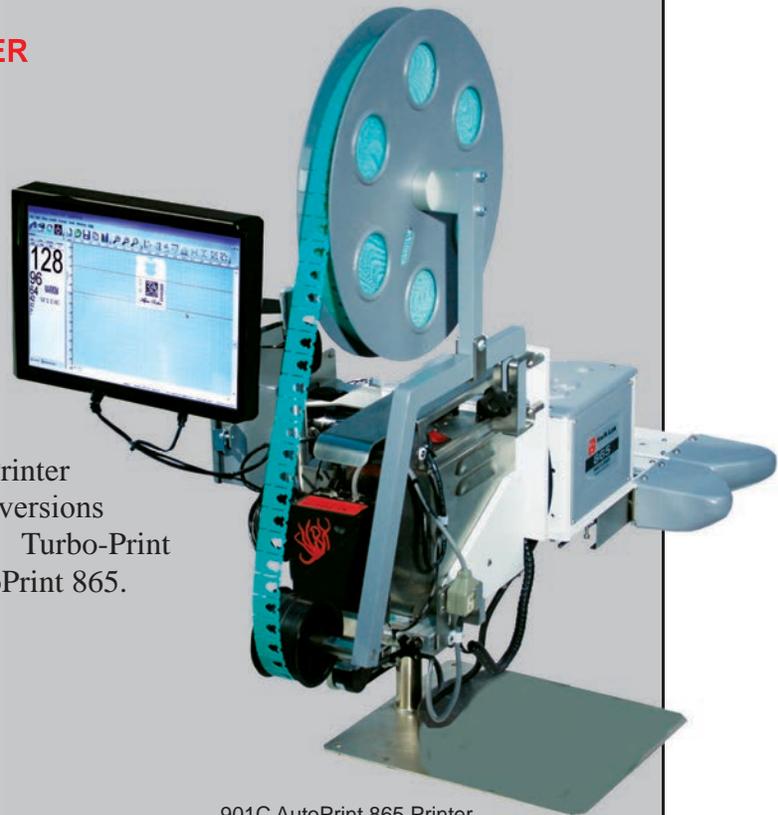


The flat plastic surface of the Kwik Lok Bag Closure makes it ideally suited for printing dates, traceability codes, prices, and other package information. Combining the 865 Automatic Bag Closing Machine with the following printers provides the packager the ability to print on and close their bagged packages with one compact and efficient system. Scan the code above with your smart phone to learn more.

### 901C AUTOPILOT 865 PRINTER Manufactured by Squid Ink

The 901C AutoPrint 865 Printer is designed to be attached to the Kwik Lok 865 Automatic Bag Closing Machine. This printer utilizes AutoPilot built by Squid Ink Manufacturing, Inc. The 901C is a programmable industrial ink jet system that prints on the Kwik Lok Bag Closure.

This printer can be field installed on the 865 Automatic Bag Closing Machine. The 901C Model FC Printer is for field conversions from a 894C Turbo-Print 865 to an AutoPrint 865.

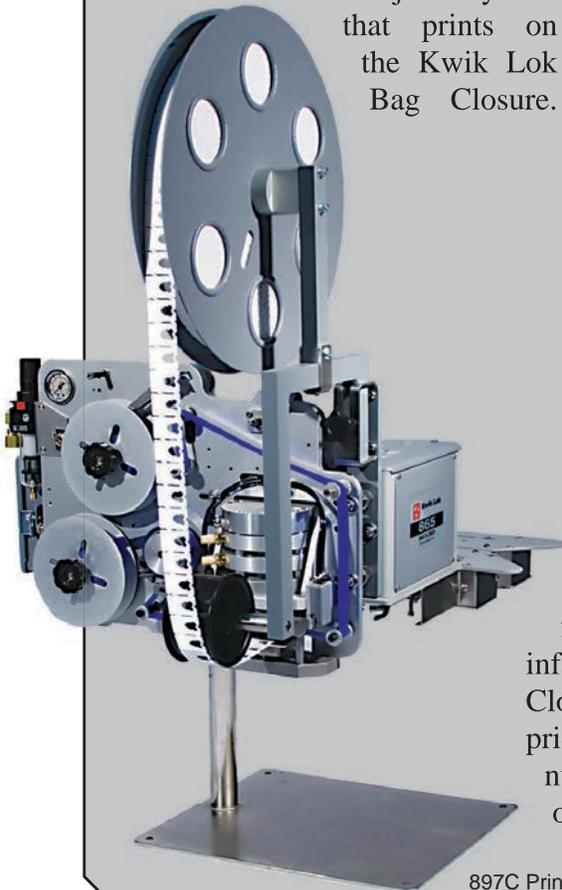


901C AutoPrint 865 Printer

### 897C COLD TRANSFER PRINTER Air-Operated

The 897C is a fully air-operated cold transfer printer ideally suited for printing multi-line information on Kwik Lok Bag Closures. Type can consist of prices, dates, codes, logos, lot numbers, and a wide variety of other printed information.

The 897C Printer operates at a speed up to 120 closures per minute. With the three items controlled by the machine operator conveniently located in one area, the 897C is easy to operate.



897C Printer

## PRINTING ON THE KWIK LOK CLOSURE-LABEL

Kwik Lok Closure-Labels provide you with valuable advertising space on your packages. Enjoy the flexibility of printing vital information on the packaging line as your bags are being closed.

### 883M SMARTDATE® X40 THERMAL TRANSFER PRINTER Manufactured by Markem-Imaje Corporation

Designed for use with the Kwik Lok 865 Automatic Bag Closing Machine, the 883M Printer is a programmable thermal transfer printer. Thermal transfer printing provides a clean, accurate, and flexible method of printing high quality text, graphics, bar codes, real time data, sequential numbering, and other information

on the Kwik Lok Bag Closure-Label. This computerized printer does not require the use of type slugs thus yielding a greater degree of printing flexibility and faster change-over times. The 883M Model A adapter kit comes with the SmartDate® X40 Printer. Model B is for customers that have existing SmartDate® printers.



883M Printer

## SAMPLE CLOSURE-LABELS PRINTED BY THE 883M PRINTER



## LABELS PRE-PRINTED BY KWIK LOK ADDITIONAL INFORMATION PRINTED BY 883M PRINTER



## 865 BAG CLOSING MACHINE STANDS FOR VERTICAL PACKAGES

**867 MODEL A CLAMP  
ADJUSTABLE STAND**



**867 MODEL B CLAMP  
ADJUSTABLE STAND**



**887 MODEL A CRANK  
ADJUSTABLE STAND**



**887 MODEL B CRANK  
ADJUSTABLE STAND**



### 867 Model A Clamp Stand

This stand is primarily used for hand fed operations where the 865 is above an existing conveyor. The 865 remains at a fixed height when the brackets have been set.

### 867 Model B Clamp Stand

This stand includes a conveyor and is primarily used for hand fed operations. The 865 and conveyor remain at a fixed height when their brackets have been set. An optional variable speed conveyor is available.

### 887 Model A Crank Stand

This stand is primarily used for hand fed operations where the 865 is above an existing conveyor. Height adjustments can be quickly made by turning the crank handle. The 865 can be set at a nose upwards angle to accommodate closing heavy bulk type packages. The 865 can be rotated for maintenance.

### 887 Model B Crank Stand

This stand includes a conveyor and is primarily used for hand fed operations. Height adjustments can be quickly made by turning the crank handle. The 865 can be set at a nose upwards angle to accommodate closing heavy bulk type packages. The 865 can be rotated for maintenance. The conveyor remains at a fixed height when the brackets have been set.\*



\* An optional variable speed conveyor is available



## 886 CONVEYOR AND STAND

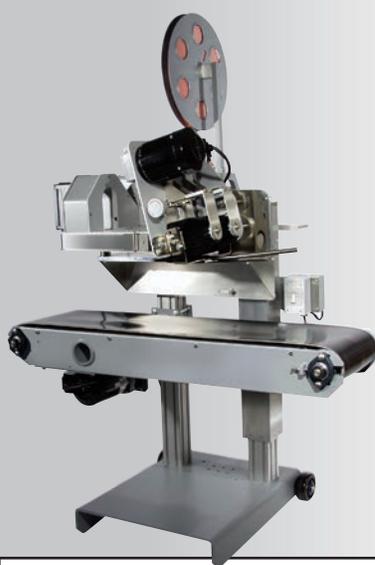
The Kwik Lok 886 Conveyor and Stand is designed for large heavy packages such as baler and bulk packages up to 50 lbs in content weight. This conveyor accepts the 865 Model CZ90 Bag Closer that uses the large Series Z90-NRP Bag Closures.

## 865 STANDS FOR VERTICAL PACKAGES

**887 MODEL C CRANK  
ADJUSTABLE STAND  
WITH BAG TENSIONER**



**887 MODEL D CRANK  
ADJUSTABLE STAND  
WITH BAG TENSIONER**



## 865 STANDS FOR HORIZONTAL PACKAGES

**887 MODEL E CRANK  
ADJUSTABLE STAND**



**887 MODEL F CRANK  
ADJUSTABLE STAND  
WITH BAG TENSIONER**



### 887 Model C Crank Stand

This stand is primarily used for automatically fed operations where the 865 is above an existing conveyor. The stand allows for the addition of a 1082J Bag Tensioner. Height adjustments can be quickly made by turning the crank handle. The 865 can be set at a nose upwards angle to accommodate closing heavy bulk type packages. The 865 can be rotated for maintenance.\*

### 887 Model D Crank Stand

This stand includes a conveyor and is primarily used for automatically fed operations. The conveyor remains at a fixed height when the brackets have been set. Height adjustments can be quickly made by turning the crank handle. The 865 can be set at a nose upwards angle to accommodate closing heavy bulk type packages. The 865 can be rotated for maintenance.\*

### 887 Model E Crank Stand

This stand is primarily used for automatically fed operations where the 865 is stationed alongside an existing conveyor. Height adjustments can be quickly made by turning the crank handle.

### 887 Model F Crank Stand

This stand is primarily used for automatically fed operations where the 865 is alongside an existing conveyor. The stand allows for the addition of a 1082J Bag Tensioner. Height adjustments can be quickly made by turning the crank handle. The 865 can be angled out and away from the conveyor's side which can assist in the feeding of wider packages.

\* An optional variable speed conveyor is available



## 890D BAG TRIMMER

The Kwik Lok 890D Bag Trimmer cuts off excess bag neck material leaving 2.5" above the closure.

The 890D Trimmer can be mounted on the 865 Model A and 865 Model B (Extended Drive) Closer. The unit can be easily removed by loosening two knobs. There is a coupler that ties the Trimmer into the 865 Closing Machine.

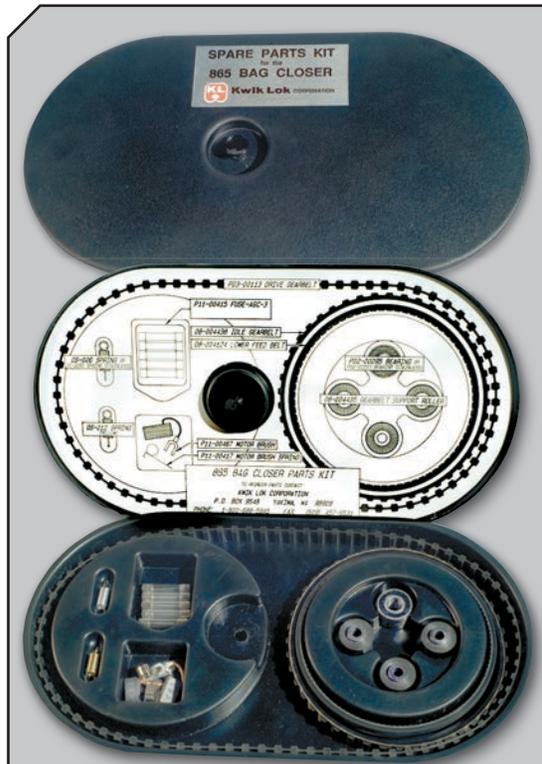
It trims the bag utilizing a single rotating 3" diameter hardened steel cutter blade.

The Trimmer comes with a bag scrap vacuum chute that accepts a standard 2-1/4" vacuum hose (i.e. as a standard shop vacuum).

**865 TABLE TOP STAND**  
Part No. Z8065128



**865 MAINTENANCE STAND**  
Part No. Z8065025



**SPARE PARTS KIT FOR  
THE 865 CLOSER**

This kit contains the minimum required spare parts for the Kwik Lok 865 Bag Closing Machine. The spare parts are packaged in a reusable plastic tray. A decal illustrates the various parts and details reorder information.

**PART NUMBERS**

For 865 Machines using Series Z-NRP  
Closures or Z90-NRP Closures

**Z8065109**  
or  
**Z8065109S**  
(Stainless Steel Models)

For 865 Machines Using All Other  
Closure Series

**Z8065086**  
or  
**Z8065086S**  
(Stainless Steel Models)



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