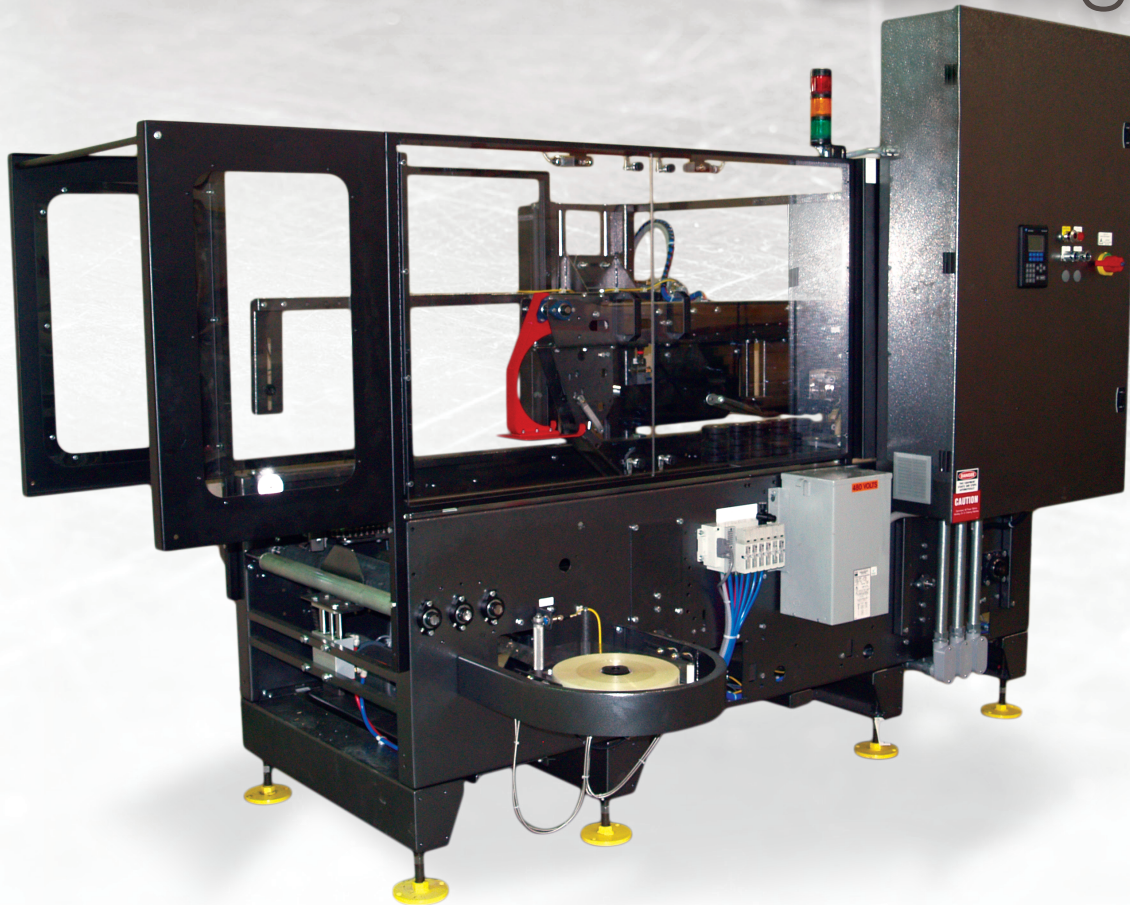


HPR-SLD

Random Case Sealer With Side Lug Drive

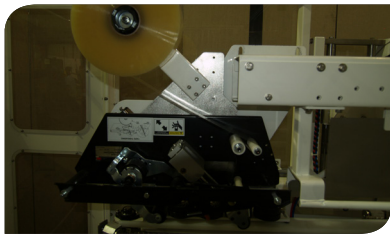


Eliminate your need for a uniform sealer at the end of each production line by investing in a MARQ Random Sealer. Our random sealers are built with high-end servo actuator technology and provide consistent accuracy within mere millimeters.

Our High Performance Random Case Sealer will close and seal up to 20 cases per minute. Side lugs convey each case evenly and accurately through the machine where minor and major flaps are folded and sealed. Available in your choice of tape or glue sealing, this machine will seal top only or top and bottom.

MARQ random sealers are offered in 75" and 102" frame sizes and are built to withstand the daily rigors of 24/7 operation.

Talk to a MARQ representative to see why this machine could work best for your application.



Opt. Floating Tape Head

- Ensures a smooth and even sealing of cases
- Seals overpacked (packed above the scoreline) cases up to 2"



Servo Actuator

- Precise movement control
- Accurate adjustments



Side Lug Drive

- Positive transfer of cases
- Eliminates potential skewing of case caused by side belt drives

Machine Specifications

Operating Conditions

Use in dry, relatively clean environment at 40°F to 120°F (5°C to 49°C) with clean, dry boxes.

Power Requirements

Electrical: 230/460V 3 Phase
 Pneumatics: 80PSIG (6.5 BAR gauge pressure)
 6.0 CFM Max at maximum cycle rate

Operating Rate

Up to 20 cases per minute depending on the case length.

Case Specification

175 to 275 P.S.I. test, single wall A, B, C flute

Case Range

Formed Case

Length	8.00" min	24.00" max
Width	8.00" min	20.00" max
Height	5.00" min	20.00" max

- * Machine should not be washed down or subjected to conditions causing moisture condensation on the components.
- * Optional stainless steel construction with NEMA 4 for washdown environments is available.
- * Each machine is designed and based on the customer's application and case size.
- * Machines are also available if the case is above or below the stated minimum or maximum. Please call factory for specifics.

Machine Features

Heavy Duty Construction

- Frame is 3/16" steel construction
- KEYKOTE 36 (Plated Parts)
- Powder coat finish
- Polycarbonate guarding package (custom design requests also available)
- Designed for 24/7 Operation

Flexible/Fully Automatic/Versatile

- Closes and seals a wide range of case sizes
- Can be sealed with hotmelt glue, tape or a combination of both
- Right-Hand or Left-Hand controls are available
- Side lug drive system
- Can run "batch" mode for high-speed applications

Outboard Tape Head

- Easy tape roll replacement

Components Available Locally

- Allen Bradley, Square-D, Numatics, Festo, Ross, Direct Logic & Banner

