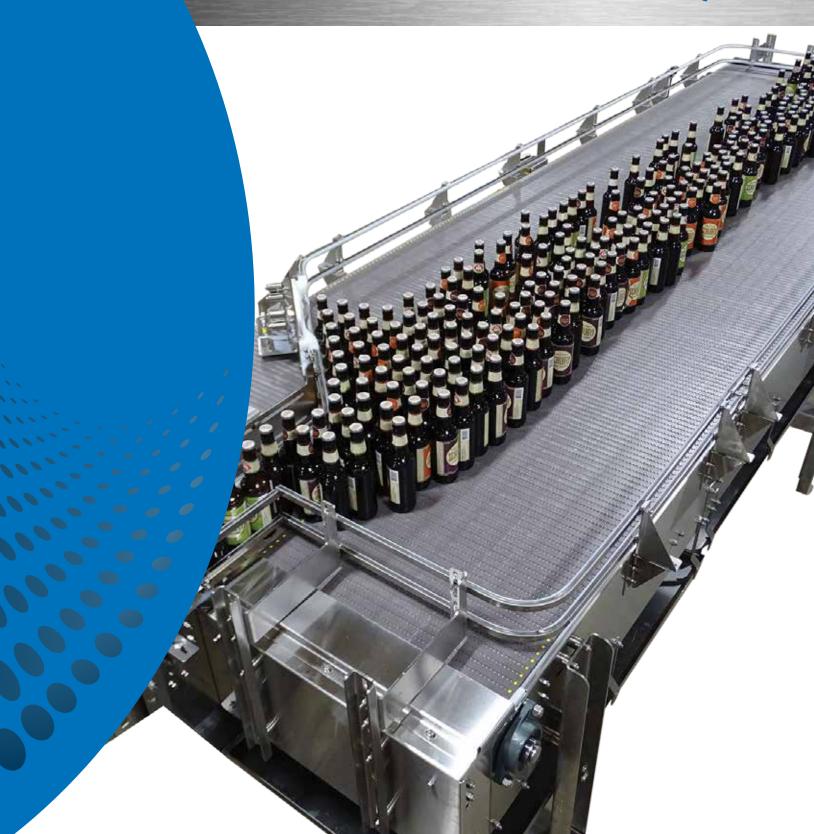
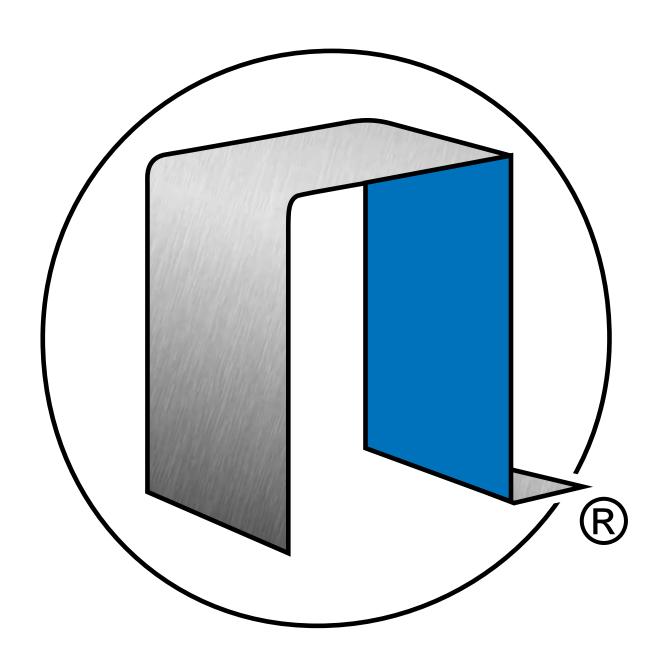


PACKAGING AND PRODUCT HANDLING CONVEYOR EQUIPMENT





Company Vision Statement

Be the leader in customer value. Best price for needed function.





CONVEYOR SYSTEMS

TABLETOP CONVEYOR Preferred Tabletop	
MAT-STYLE CONVEYOR. Preferred Mat-Style	
BELT & SANITARY CONVEYOR. Preferred Belt	
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Preferred Value Statement

Nercon is pleased to offer our most cost-effective conveyor solution, "Preferred" equipment. Our experienced Applications Engineers and Sales Team can carefully tailor a proposal to suit product-handling and production environment needs, thus delivering the best value for needed function. By utilizing Nercon's proven standard ("Preferred") equipment and designs wherever possible, we can ensure the fastest delivery schedule and reliable performance. The features, enhancements, and options priced separately offer additional flexibility to adapt a system for the specifications needed.



















Tabletop Conveyor

Preferred Tabletop

Nercon is pleased to offer our Preferred conveyor design, which represents years of engineering excellence, combined with industry-leading safety and performance features, as our most cost-effective solution. Preferred utilizes Nercon's proven, standard equipment and designs ensuring the fastest delivery schedule and reliable performance. Features, enhancements and options give additional flexibility to meet any conveyor needs.



• 64 inches • 64 inches • End-to-end deadplate transfers													
Parts	Length	Frame Depth	Turn Degrees	Options									
Idle Ends	15 inches	8 inches	N/A										
Intermediate	• 118 inches • 92 inches	5 ½ inches	N/A	brackets Cope sections for elevation changes									
Turns - Horizontal Copes - Vertical Spiral Turns - Helical	N/A	5 ½ inches	30° 45° 90°										
Transfer (Parallel & In-line)	48 inches	12 inches	N/A										
Drive End	30 inches	12 inches	N/A										
Center Drive	48 inches	16 inches	N/A										





Conveyor Systems



Applications

- Cans
- Bottles
- Jars
- Cartons
- Plastic Containers
- · Empty Cases
- Pouches
- Glass
- Tissue

Optional Clean Out Holes

These conveyors can be built for strict clean room conditions or for use in a rugged production environment. Our fully adaptable tabletop conveyors can be designed for a variety of applications including: transporting, merging, diverting or accumulating products, and can accommodate a wide range of processing requirements including product filling, weighing, labeling and production inspection. Compatible with a variety of belt designs, these conveyor systems are available in a wide range of environmental designs, from dry level to caustic washdown options, to meet all project requirements.

Industries

- Food
- Beverage
- Packaging
- Tissue
- · Health & Beauty



Solid Stainless Guide Rail

Nercon's tabletop conveyors accommodate adjustable or fixed side guide rails for ideal product handling.

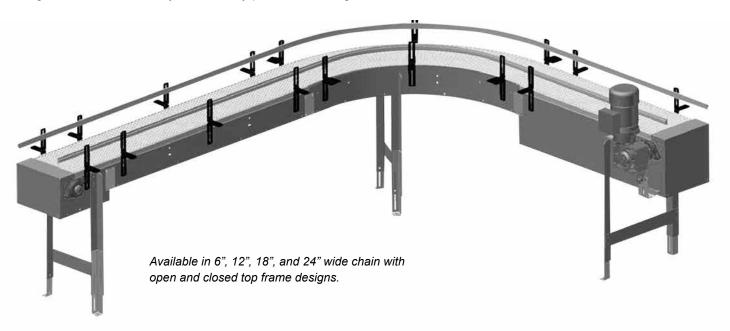


Single-Point, Double-High Adjustable Guide Rail

Mat-Style Conveyor

Preferred Mat-Style

Our Preferred mat-style conveyor system offers a standard conveyor design, which represents our most economical solution. Utilizing Nercon's proven, established components and designs ensures the fastest delivery schedule and reliable performance. Features, enhancements and options give additional flexibility to meet any product handling needs.



	Preferr	ed Standard Co	nfigurations	
Parts	Length	Frame Depth	Turn Degrees	Options
Idle Ends	15 inches	8 inches	N/A	Multiple support types
Intermediate	Standard • 118 inches • 92 inches • 64 inches • 36 inches • 18 inches Custom • 6 inches to 41 ½ inches (½" increments)	5 ½ inches	N/A	 Various guide rail types w/adjustable brackets Adjustable cope sections for elevation changes End-to-end deadplate transfers 1:2 Divert gates Clamps Stops
Turns - Horizontal Copes - Vertical Spiral Turns - Helical	N/A	5 ½ inches	30° 45° 90°	
Parallel Transfer (12" only)	60 inches	12 inches	N/A	
Drive End	45 inches	12 inches	N/A	
Center Drive	48 inches	16 inches	N/A	



Conveyor Systems

Ideal for packaging or food handling applications, mat-style conveyors provide long life, high impact resistance, design flexibility and are approved for FDA and USDA direct food contact. The sprocket driven thermoplastic belts ensure positive tracking while providing quiet, smooth, trouble-free performance. A versatile conveyor line, these conveyors can handle flexible packaging, plastic containers, cartons, cases and bundles. Mat-style plastic belt conveyors provide design flexibility for ease of layout. Side-turning belts allow products to be transported in minimum floor space.



Optional Clean Out Holes

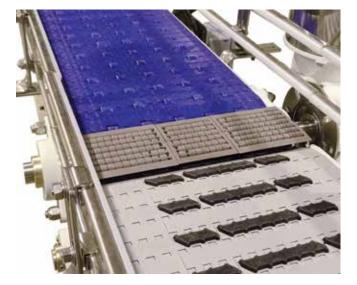
Applications

- Packaging
- Food Handling
- Tissue
- · Bottles

- Cartons
- Cases
- · Pouches
- Bags

Industries

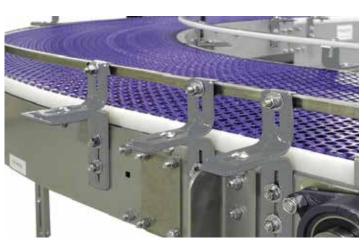
- Food Packaging
- · Food Processing
- Beverage
- Household
- Light Industrial
- Tissue
- Pharmaceutical



Low Back Pressure Roller Top and Friction Top Chain

Chain Styles

- Flat Top
- Radius
- Roller Top
- Friction Top
- Straight Plastic



Radius Flush Grid Chain

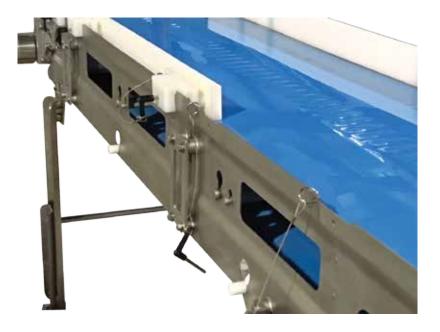
Belt & Sanitary Conveyor

Preferred Belt ~ Advantages

- Nercon's Preferred belt conveyors accommodate a wide range of applications from light-duty contact lens conveying to heavy-duty bulk handling.
- Nercon Preferred belt conveyors can be designed and manufactured to meet USDA, FDA and clean room requirements.
- Available in mild or stainless steel construction, Nercon belt conveyors can utilize all types of belts including smooth, rough or cleated.
- Nercon has engineered various types of belt conveyors for food processing, beverage, personal care, household and tissue manufacturers.



Available in 4", 8", 12", 18" and 24" belt widths.



Sanitary ~ Advantages

- Quick and easy removal of the conveying surfaces for access to cleaning.
- The clean-out ports and extra-wide frame design gives entry to all areas for cleaning. Covers for ports are available.
- All motors, bearings and supports are spaced out from the side frame on solid welded, or bolted stand-offs for ease of cleaning.
- No tools are required to remove and clean the carry and return wearstrips.
- Additional features such as drip pans, covers, retractable and tipping nosers are available.
- Shepherd hook lifts allow easy cleaning access.



Conveyor Systems

Conveyor Construction Levels



Preferred Plus Options

- Closed top
- · Clean out holes
- · Spaced off brackets
- · Spaced off supports

For further information about any of Nercon's complete conveyor systems please go to www.nerconconveyors.com or call 844-293-2814 and ask for one of our conveyor experts.

Laners, Diverters, & Rejects

Laning, diverting, and reject solutions depend on the physical characteristics and stability of the product, the rates of the line, and outcomes required for the application. Nercon has provided solutions for the food, chemical, household, beverage, paper and pharmaceutical industries; each handling various shapes and sizes of cartons, bottles, trays and wrapped packages.

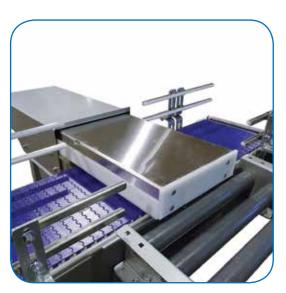
These images show just a few of the alternatives Nercon utilizes to line balance production flow. Please visit www.nerconconveyors.com or call 844-293-2814 to learn about our extensive equipment offerings.



Rapid Laner



Fish Tail Diverter

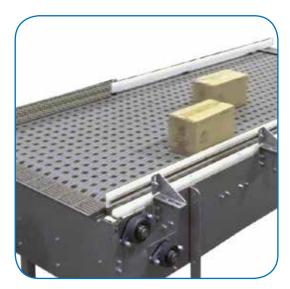


Case Pusher

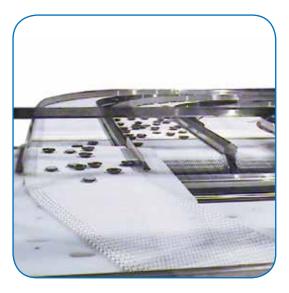


Swing Gate

Conveyor Equipment Options



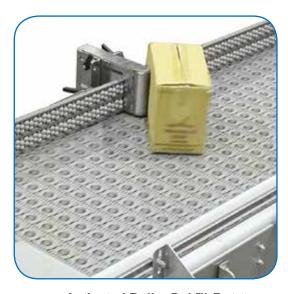
Activated Roller Belt™ Diverter



Moving Lateral Diverter



Side Power Diverter



Activated Roller Belt™ Rotator

Options

- Nercon has developed laning and diverting solutions with either pneumatic or servo-controls.
- Servo equipment can be programmed for high speed gate movement, yielding greater speeds and positioning options than air-operated gates.
- Both pneumatically and servo-controlled laners and diverters are adaptable to horizontal or vertical configurations.

Accumulators

Rotary Table



Available in 36" & 48" diameter.

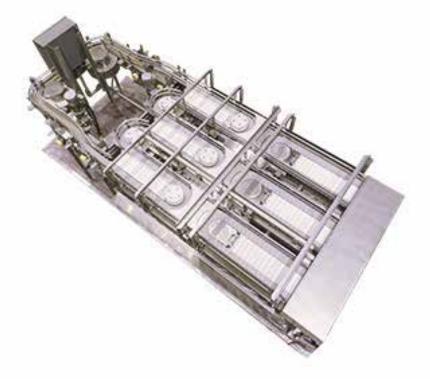
Rotary tables, also referred to as accumulation tables or unscrambling tables, are designed to support a variety of conveyor system requirements. They are often used with round containers, such as bottles, to accumulate, or unscramble bulk so that they can be discharged in a single-file line.

Rotary Table	Polished Stainless Steel disc
Support	±4" adjustment height
Guide Rail	Flips in field to make either right or left handed
Motor	High efficiency washdown-inverter duty gear motor
Load Capacity	100 lbs combined weight

Flex Flow TM Accumulator

The Flex Flow™ Accumulator is utilized to accumulate irregular product shapes that require gentle handling and low back pressure. It is also used by manufacturers needing exact FIFO (First-In, First-Out) sequence for lot tracking. This in-line accumulation method delivers a constant product flow to downstream equipment and is best used for short downtimes.

- Separate drives at the infeed and discharge allow the discharge of product at a different rate than it is received, or to continue to run the infeed or discharge while the other end is stopped.
- Product is discharged in the same orientation it was received.
- Product is carried on one continuous crescent top chain, ensuring that production line back pressure is virtually nonexistent. This prevents product locking, wedging and breakage.
- Minimal changeover required between product sizes.





Conveyor Equipment Options

Re-Flow Accumulation Table



Features

- The table's compact design ensures a small footprint with a large storage capacity.
- The unique single filing concept ensures smooth jam-free combining of product.
- The recirculation design relieves back pressure in the combining area and aids in overall accumulation pressure relief.
- The Re-Flow Table can be sized to meet accumulation needs with flexibility in the infeed and discharge locations.

Frame Construction	12 GA Stainless Steel or Powder Coated Mild Steel
Configuration	3¼" or 4½" Center Pass Chains
Accumulation Length	Minimum 5', Maximum 20' in ½" increments
Motor/Reducer	Marathon/Grove, 1hp or 2hp
Guide Rail	Single or Double High Adjustable

Bi-Directional Accumulation Table

Bi-Directional accumulation tables provide temporary storage space for products when normal production flow is interrupted, due to momentary product blockage, malfunction or machine adjustment. When the blockage is cleared, stored products are automatically fed back onto the primary line at the proper speed.

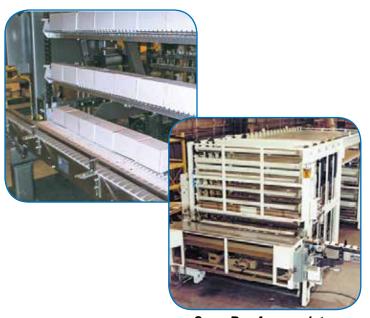
The Bi-Directional accumulation table is designed for right angle, randomly discharged accumulation. Featuring automatic cycling, a sweep bar can be added to the system to provide automatic and complete unloading of product.

- Continuous movement of the table is a benefit in handling various sizes of containers because it expands to accumulate in mass flow.
- Provides temporary right-angle storage for line blockage or machine adjustment.
- Best utilized in reduced changeover situations with similar diameter containers.



Rolco Accumulators

First-In/First-Out or First-In/Last-Out



Soap Bar Accumulator

The unique serpentine FIFO (First-In/First-Out) model receives product at any rate, while discharging at the same, or different rate. After the product is staged on the infeed conveyor, the infeed pusher transfers items onto a strip-off deck and retracts to allow the next group of product for staging. At the same time, a product carrier comes up through the deck, picks up the product and transports it upward, stopping when the next empty carrier is positioned under the strip-off deck. Product is typically discharged on the opposite side of the machine where, if downstream equipment is operational, a full carrier will come down through a strip-off deck, depositing the product on top. At this point, a discharge pusher will then transfer items onto the take-away conveyor. In normal operation, when downstream equipment is operating, the Rolco accumulator works as a conveyor, dispensing product in the same order as received from the generating unit. Since downstream equipment is usually faster, the accumulated product is gradually pulled out of the system, getting back to a one-for-one with the generating unit. This unit can also be FILO, where the product is discharged back on the infeed conveyor in opposite order it was received.

Multi-level Storage & Distribution

The multi-level FIFO accumulator incorporates multiple levels of wide mat-style conveyors. The multi-level unit is used to store cartons or boxes in the beginning of a production run, or when different products need to be stored for collation. The infeed loader picks up one row of products and deposits them on the designated layer row. The mat-style conveyor cycles one product width forward. This action continues until the layer is full. The accumulator will continue to fill layer by layer until each layer is full. The discharge unloader can unload any non-filling layer independent of the infeed.

- FIFO method of accumulation ensures sequence of manufacture is maintained, thus enabling effective quality control
- Vertical accumulation maximizes utilization of available floor space
- Product orientation is not disrupted, thereby delivering product more consistently to packaging equipment, which increases the operational reliability of downstream equipment
- Overall production increases in the range of 5% to 20% can be realized with Rolco Product Accumulators
- · Minimal maintenance and simple interface with other equipment
- · Changeover time from one brand to another is minimal
- Can be used for conditioning different products by installing in a warmer or cooler environment



Case Accumulator



Conveyor Equipment Options

Roll & Log

The Slit Tissue Roll Accumulation System is designed to accumulate slit bath tissue rolls delivered from two rewinders and discharges them onto any, or all, of up to four conveyor lanes going to the wrapping operation. Input speed is 220 rolls per minute and discharge speed is 280 rolls per minute.



Roll Accumulator

Log Accumulator

The Log Accumulator is designed to accumulate tissue or towel logs delivered from a rewinder. These machines can be designed to maximize resident storage which allows for adhesive drying. They can also be designed to maximize flexible storage which provides log accumulation during downstream malfunctions. The accumulator infeed can utilize a starwheel for transfer from a conveyor, or a direct roll-in design when mating up to a Rolco tail sealer. The accumulator discharge can feed a 2-, 3- or 4-lane Rolco log drop discharge system.

Tail Sealers

This Model 15 Tail Sealer has a servo-driven traversing glue gun that applies a thin line of adhesive to the inside of the last wrap of a tissue or towel log. The log is then wound up and discharged out the rear of the unit into an accumulator. The finished product has a high quality appearance and provides the consumer with a tab to start unwinding the roll. This unit operates at a rate of 15 logs per minute.



Model 15 Tail Sealer



Model 30 Tail Sealer

Product carriers on this Model 30 Tail Sealer transport the tissue or towel logs up to two sealing elevations where a servo-driven traversing glue gun applies a thin line of adhesive to the inside of the last wrap of tissue or towel log. The logs are then wound up and discharged onto the empty product carriers at the rear of the unit and transported down where they are cammed off into an accumulator. This unit operates at a rate of 30 logs per minute.

Vertical Lifts

Spirex TM



The Spirex[™] conveyor provides a compact solution to gently elevate or lower a variety of products in a production line. With a robust design, the Spirex[™] is an ideal choice for new projects or line modifications that require elevation changes. The bi-directional Spirex[™] ensures smooth operation, along with high and low speed applications.

Features

- · Handles cartons, pouches, bottles, and bundles
- Can be configured in a variety of in-feed and discharge height combinations
- Designed for food and beverage production facilities

Gripper Elevator/Lowerator

The Gripper Elevator/Lowerator has the advantage of securely elevating or lowering product using very little floor space. This unit firmly, but gently, grips product from the same elevation as the in-line conveyor and provides continuous transport through an elevation change. Grippers then release the product through a seamless discharge onto a take-away conveyor. Equipment adjusts from 1" to 14" with a single handwheel to accommodate various product sizes through the entire machine. Optional widths are available.

- · Trouble-free field modifications
- "C" or "S" configuration
- Nominal floor space of 2'- 4" x 9' required.
 18" minimum infeed elevation.
- Easy integration into existing systems



Frame Construction	12 GA Stainless Steel or Powder Coated Mild Steel
Motor	Marathon, 1 HP < 140 FPM or 2 HP >140 FPM
Elevation Range	Net offset of 66" – 204" in 6" increments
Adjustment	Maximum Width 14"
Safety	Lexan Guarding



Conveyor Equipment Options

Live Drum Spiral



Most products that can be transported on a conveyor can also travel on a Live Drum Spiral system. The gentle, uniform slope of the Live Drum Spiral Conveyor assures no disturbance of product flow. This equipment can transport packages such as jars, tubs, cups, bundles, cans, bags, pouches, totes and cases. Further, the Live Drum Spiral can be designed to accommodate several sizes of products on one production line with no changeover.

Features

- Regardless of the conveyor length, the rotating stainless steel drum imparts the driving force to the inside edge of the belt, creating very low-tension on the belt
- The low-tension Live Drum Spiral, having longer runs and multiple tiers in its design, can attain greater elevation changes than sprocket driven hightension spirals.
- The Live Drum Spiral can be configured with various infeed and discharge locations, and it can be engineered to lower or elevate products.
- The continuous low-tension operation of the Live Drum Spiral results in longer life of the two drives, belts and other parts in the system.

Neroco Lift TM

The Neroco Lift™ is perfect for use in high-speed applications where floor space is limited. Recent design enhancements and modifications have added even more features and benefits.

- Improved design allows for deck movement, creating less stress on deck
- · Redesigned spindle bearing for a stronger unit
- · Larger chains for increased durability
- · Redesigned carry chain pulley for longer life
- Enhanced modular design that enables changes to the unit in the event of new line configurations
- · Added adjustable supports for field elevation changes
- Added shaft mount motor and reducer for less maintenance to drive system
- · Integrated overload sensors into drive system for less maintenance
- Installed take-up sensors for maintenance alert



Vertical Lifts

Static Spiral



Spiral Conveyors are a compact and versatile elevating solution. This Spiral Conveyor has the flexibility for three different case sizes to be conveyed without any changeover. The space-saving spiral conveyor has a footprint of either 48" or 60" (centerline) and a total width of either 107" or 119" from infeed to exit point. The spiral conveyor is a compact and versatile elevating solution. Operating speeds up to 150 feet per minute are attainable-depending upon the height change and product size and weight. **Option:** Nercon offers a wash-down sanitary alternative.

Features

- Versatile unit is designed to carry product between floors and machines or over aisles.
- Uniform slope of spiral conveyor insures no disturbance of product flow, for smooth operation and maximum productivity.
- Multiple lanes, slope and chain widths are available ranging from 3 ¼" to 15" (double 7 ½").
- · Choice of any infeed or discharge location.

Case Elevator

The Case Elevator is built for dependable performance, and can be seen in the food, packaging, beverage, household, paper and light industrial markets. Case elevators carry cartons or cases with two parallel flighted chains driven by a brake motor. The brake motor stops chain/flights to wait for cartons at the pick up area. The limit switch detects cartons and indexes upward. Cartons are delivered through the infeed area before indexing.

- Can be designed as a C-Flow or Z-Flow configuration.
- · Capability to build case elevators over two stories high.
- Units can accommodates carton sizes according to customer specifications at up to 20 packages per minute.
- A single handwheel (optional) adjusts the unit to accommodate various product widths.
- · Guarding options available.







Conveyor Equipment Options

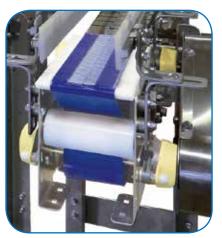
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CONVEYORS		, 40	5/ (_							7		**/	_	/4	
Tabletop			0	0																	
Mat-Style		0	0	0																	
Belt	0	0	0																		
Sanitary	0	0	0	0	0					0				0	0	0					
ACCUMULATORS Potony Table																					
Rotary Table Flex Flow																					
Re-Flow	0																0				
Bi-Directional								0	0											0	
Rolco FIFO	0	0	0							0					0				0	0	
Rolco Multi-Level			0	0						0										0	
Rolco Tail Sealer	0								0				0						0		
Rolco Roll & Log	0									0					0				0		
VERTICAL LIFTS																					
Spirex [™]	0	0	0	0					0												
Gripper Elevator/Lowerator	0	0	0	0					0										0		
Live Drum Spiral	0	0	0	0						0					0				0		
Neroco Lift [™]																					
Static Spiral	0	0	0																		
Case Elevator																					

The above product categories are a generalization. Please contact a Nercon associate for specific equipment capabilities. Phone: 844-293-2814

This catalog highlights Nercon's more commonly utilized equipment options. If you don't see what you are looking for, please visit our website, www.nerconconveyors.com for our complete product line or to obtain more specific information regarding our conveyor equipment.

Miscellaneous

MicroPitch Transfer



This new transfer device replaces a fixed deadplate by providing a smooth product transition between conveyors, and other equipment, for a wide range of product handling applications. They are especially effective with unstable or irregularly shaped products that can hang up when transferring between conveyor

sections and other packaging machinery.

Manufactured in both mild steel and stainless steel, MicroPitch Transfers are available for use with a wide range of standard conveyor widths, from 4" to 18" wide, with a minimum length of 9 ½". Designed with flexibility in mind, they allow for adjustable lengths to make installation quick and simple.

RAPID-RAIL TM



RAPID-RAIL[™] offers a single point, easy-to-use hand or automated adjustment of guide rails to accommodate multiple package sizes on the same piece of equipment. Several points along the conveyor, over a long distance, can be controlled from one location on the line.

With RAPID-RAIL[™], all adjustments are made from only a few locations and affect all points along the line. Change from 32 oz. bottles to 16 oz. bottles in a minute with RAPID-RAIL[™]. The equipment works equally well with any type of grocery packaged product.

Exclusively for New or Existing Nercon Conveyor

Meters & Stops



For lightweight or thin-walled packages that cannot handle back pressure, zero pressure lifts, low-back pressure chains, or controlled stops can be options for stopping the products without damage.

Our clamping devices are used to pause and meter cartons with the force from the side, or on the top of the package, to create gaps. Clamps with a swing-in operation, can also accommodate different sizes of packages.





Pressureless Combiner

The Pressureless Combiner uses multiple belts and carefully calculated chain speeds in order to single-file products or containers. There is no back pressure using this combining method which prevents scratching, denting and breakage of the label and the container.

Another advantage of pressureless combining is that minimal rail adjustment is needed during product changeover. In fact, the Pressureless Combiner can be used to handle a variety of products ranging from plastic industrial containers to non-round or hard-to-handle containers.

Removal of downed containers is effective on the Pressureless Combiner. With the use of only one guide rail, down containers can escape with no other means to help them. The down containers just roll out of the combiner.



Gripper Rinser

High speed Gripper Rinsers provide continuous in-line rinsing at speeds up to 1,000 bottles per minute (2" diameter). Nercon's Gripper Rinsers can be found in canning and

bottling operations handling glass, plastic and fiber containers.



The high-speed Gripper Rinser provides flexible and gentle product handling. The turn of an adjustment wheel will accommodate different sizes of bottles. The container is handled very gently by the soft neoprene grippers mounted to the moving chains.

The Gripper Rinser is available in different models and lengths to fit all types of liquid and ionized air-rinsing applications. The stainless steel construction and rugged spindle bearing mounted aluminum turning discs ensure trouble-free operation.

Electrical Controls





The most important aspect of any conveyor system is the control system and the integration into the line.

Nercon combines extensive electrical engineering capabilities with the latest in technology and control devices to bring optimum results for material handling systems.

As an established UL listed industrial control panel designer and assembler, Nercon provides our customers with all the advantages of a single source supplier.









Nercon is a select member of the Rockwell Automation Machine OEM Builder Partnership. Nercon is the only member dedicated and focused on conveyor or equipment.

This program enhances the ability of Nercon to provide an extremely high level of support on Rockwell Automation technology used on Nercon equipment. Controls experts and application specialists at Nercon have frequent opportunities to collaborate with Rockwell Automation on product development and design reviews. Nercon controls designers and project engineers have knowledge of and full access to the latest technologies from Rockwell Automation.



Services



Nercon's manufacturing facility offers everything from custom conveyor and material handling systems, to pre-designed modular conveyor equipment. Nercon's full service advantage in design, manufacturing, controls, and installation bring you results in quality, efficient, and reliable systems.

Project Management

We understand the needs of our customers because we have years of experience in handling entire projects from start to finish; design, manufacturing, and installation.

Design & Engineering

We have experienced and degreed engineers, designers and technicians serving many industries, including: food packaging and processing, pharmaceutical, household, paper and tissue, health and beauty and industrial.

Electrical Engineering

Nercon's electrical engineers and technicians provide a range of services:

- · Motor Control Centers
- · PLC Based Control Systems
- Servo Drive Systems

- · Line Integration
- · Bar Code Identification
- · Color Identification

- - · Speed Control Modulation
 - · Counting and Collating
 - Part Presence, Inspecting, Sorting, Tracking, Merging

Manufacturing

Nercon and its divisions have extensive fabrication capabilities and over 100,000 square feet of combined assembly area.

Installation

Nercon's Installation Services experts know the equipment and their capabilities protect the overall project investment. Installation Services include installation, start-up assistance, warranty and supervision. Our technicians are highly experienced electrical controls specialists and construction managers.

Replacement Parts

Nercon's application experts can help guide you to the right replacement part to keep your conveyor or accumulator system running. Our state-of-the-art machining, fabricating and finishing processes allow us to provide you with the exact quality parts you need. Nercon can also guide you to the right motor, chain, wearstrip, sprocket, belt or reducer.

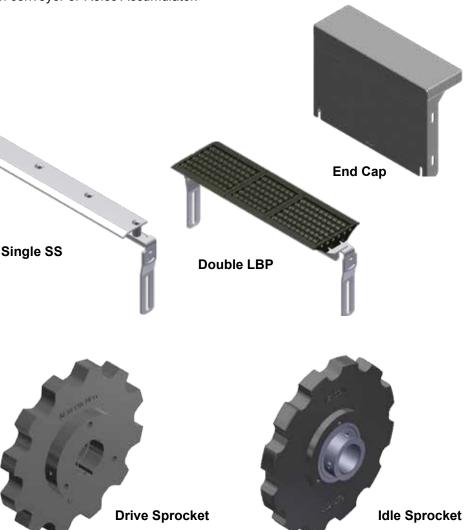
Don't own a Nercon conveyor? Contact us; we can help you by supplying most spare parts for other conveyor systems as well.

Benefits to Purchasing Replacement Parts from Nercon

- · Quality equal to or better than the original parts.
- Quick order fulfillment, gets the parts to you when you need them.
- The right part for your system.

Single Roller Deadplate

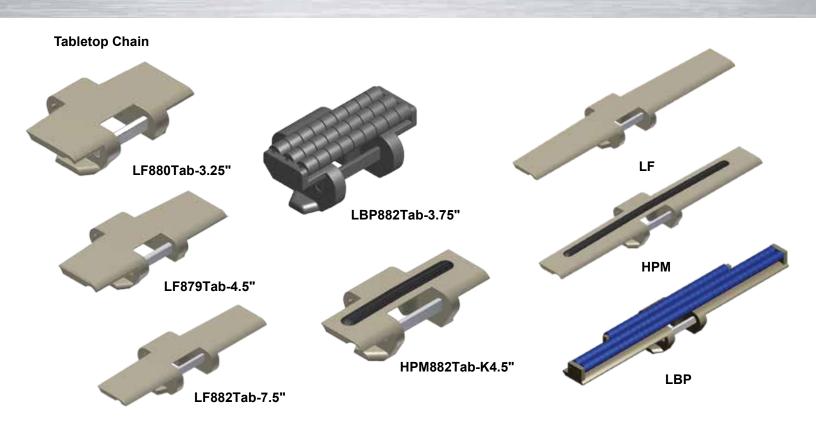
• Expert advice on spare parts for your Nercon conveyor or Rolco Accumulator.



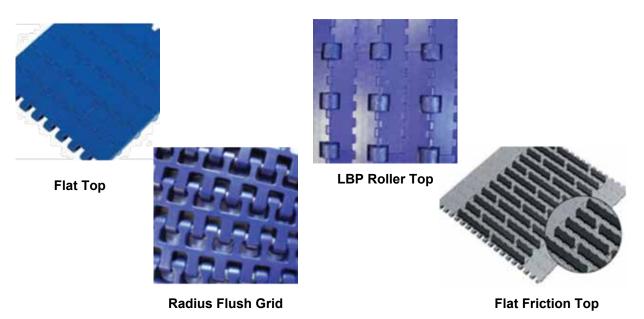
Motor & Reducer



Bracket



Mat-Style Chain





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