

## Sweco – trusted around the world

Manufacturers worldwide rely on Sweco. We span five continents with manufacturing sites, joint ventures, service offices, and sales and service representatives. So wherever you are, be assured that Sweco – the global leader in screening technology – is there when you need us.

## Delivering more than machinery

When you choose Sweco, you get more than a piece of equipment. You get 60 years of technological innovation. Superior engineering. Problem solving. And with our extensive worldwide rep force, customer support is always close at hand. Whether you use our testing facilities in the United States, Belgium – or we bring our expertise onsite to your location – we can help you perfect your process to maximize output, efficiency and consistency while minimizing downtime and waste.

Sweco is recognized for our commitment to the highest quality management and environmental standards, earning various ISO registration standards in our manufacturing facilities around the world.

Through R&D, superior engineering and unparalleled customer support, you can feel confident turning to Sweco for solutions, not just machinery.



## **Sweco Advantages** and **Features**

Sweco designs are highly versatile and can be customized to your requirements. With over 60 years of design experience in separators, we have developed hundreds of options and components that can be used to optimize a solution for your process. Sweco's extensive database of engineering designs allows us to "plug-and-play" with these components to develop your solution.

#### Widest Range of Materials Screened.

Only Sweco separators can handle such a broad range of materials... wet or dry, fine or coarse, heavy or light. Particles as fine as 400 mesh can be screened at high production rates.

#### Single or Multiple Separations.

As many as four screen decks can be incorporated in one Sweco Separator, providing simultaneous separation into five fractions.

#### Less Blinding.

Vibro-Energy action holds most screen blinding to an acceptable minimum. However, certain materials have inherent blinding characteristics. For unusual situations, Sweco has developed accessories to eliminate blinding.

#### Greater Capacity.

In comparative tests, Sweco Separators have shown greater capacity per square foot of screening area (from 1 to 90 sq. ft.) than other types of screening devices.

#### Highest Efficiency.

Our nearly infinite (patented) no-tools force wheel adjustment coupled with our computer motion analyzer system assures more efficient processing than any other screening device. Sweco's portable motion analyzer is made available to all customers through our technical audit aftermarket service program.

#### Longer Screen Life.

Each screen cloth is held in uniform tension by drawing it taut on tension rings. The drum-tight screening surface vibrates freely without whipping against rigid supports, greatly reducing screen wear and increasing screen life.

#### Minimal Transmitted Vibration.

No special flooring or foundation is generally required. The unit may be placed (and easily moved) wherever it is needed. Many users mount their Sweco units on casters, on top of bins, on open grids, on wood, on upper floors, or on light structures not designed for rectangular vibratory screening equipment.

#### Less Space Required.

For equivalent capacity, Sweco Avalanche Separators require less working floor space than other screening systems. Compact Sweco Low Profile units normally fit right into existing production lines.

#### Economy—Long Life, Less Power, Low Maintenance.

Simplicity of design with few moving parts assures long life with little maintenance. Because of efficient design, Sweco Separators require less horsepower than other units of similar capacity. Remarkably long screen life and the ease with which screens may be changed result in further economies.

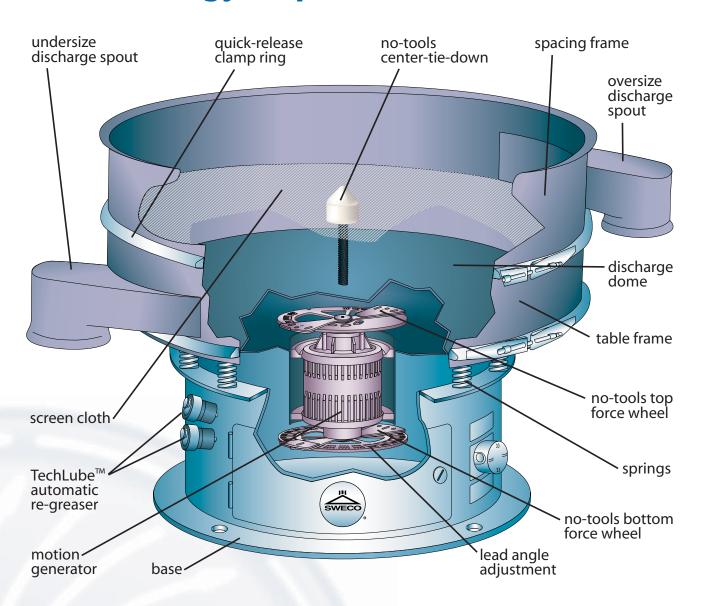








## **Vibro-Energy® Separators - Interior View**



## How Sweco® Vibro-Energy® Separators Work

Basically, the Sweco Separator is a screening device that vibrates about its center of mass. Vibration is accomplished by eccentric weights on the upper and lower ends of the motion-generator shaft. Rotation of the top weight creates vibration in the horizontal plane, which causes material to move across the screen cloth to the periphery. The lower weight acts to tilt the machine, causing vibration in the vertical and tangential planes. Speed and spiral pattern of material travel over the screen cloth can be set by the operator for maximum throughput and screening efficiency of any screenable product... wet or dry... heavy or light... coarse or fine... hot or cold.



0 Lead – Material is thrown straight and gives insufficient separation



15 Lead – Material begins to spiral



35 Lead – Gives material maximum efficient screening pattern

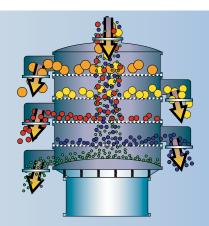


90 Lead – Keeps oversize material from being discharged and assists in receiving maximum throughput of minus material which tends to "ball"

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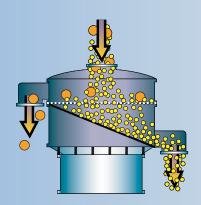
## **Separation Processes**

Sizing
Segregation of a variety of solid particles into separate groups containing comparable sizes. Up to 5 separations simultaneously.



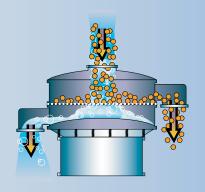
Dry Products
Sugar - spices - starch - soybeans sawdust - salt - instant potatoes animal feed - sand - abrasives grit/shot-glass beads - detergents
- rubber - polystyrene beads paint - iron oxide - lead - tungsten
carbide - ceramic and metallic
powders - milling products powdered pharmaceuticals chemical and food products

Scalping Removal of a small quantity of undesirable oversize particles in a high-throughput process.



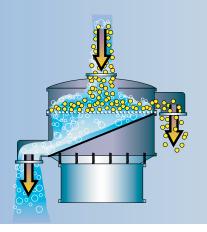
Dry Material
Powdered milk - cereals and
grains - sugar - instant coffee
granules - chocolate powder soybean flour - broth concentrate
- potato granules - borax abrasives - carbon black - metal
powders - sand - paint - casein plaster - detergents - fertilizer tobacco - bone, blood and
feather meal

Gravity Filtering / Product Recovery Filtering oversize solids from all types of slurries, or dewatering solid/liquid mixtures. Reclaiming usable solids or clarifying liquids, either of which has further economic value.



Solid/Liquid Mixtures
Fruit juices - fish - soybean oil brewer's yeast - sugar beets other food products - latex paint - catalyst - pulp and paper carpets - animal blood - tallow ceramic - kaolin - metallurgy pharmaceuticals - ice cream

Wastewater Clean-Up and Water Pollution Control Efficient recovery of usable solids, and water clean-up and re-use.



Effluent Streams
Potato peelings and waste - fruits
- other food products - latex and
other chemical products manure - sewage - fruit vegetable and pickle canneries meat - poultry and seafood
processors - brewery waste laundry waste - pulp and paper
effluent

#### PharmASep<sup>™</sup> Filter/Dryer

A fully contained Vibro-Energy filter/dryer suitable for aseptic processes in the pharmaceutical, food and specialty chemicals industries. With a design that eliminates gaps, crevices and hidden areas, the PharmASep proves valuable to those processes handling potent or toxic substances. In the case of wet sieving, the PharmASep can dewater and vacuum dry the product on the screen eliminating additional handling and equipment. CIP/SIP capability is available for all PharmASep filter/dryers.

#### Sono-Energy<sup>™</sup> System

The Sono-Energy creates a secondary ultrasonic vibration that prevents blinding on fine meshes (60-635 mesh) as well as improving flow rates on hard-to-screen products at fine meshes. Numerous applications exist for epoxy powders, powder paints and toner powders. Sono-Energy also works well on

heavy density powdered metals including lead, nickel and chromium by preventing lodging of near-size particles.

#### **Sanitary Separator**

The Sweco Sanitary Separator meets all requirements of 3A sanitary standards and FDA requirements for food processing applications.
Constructed of 304 stainless steel and polished to a #4 finish, the sanitary separator is designed to prevent product build-up and contamination.

# Vibro-Energy® Separators for all your screening needs



#### Low Profile

High capacity, wet or dry scalping in a compact, low headroom design. Dual motors mounted on opposite sides of the Low Profile allow unrestricted flow of material and create the 3-D motion that allows discharge of oversize material, keeping the screen clear for maximum product flow. Its low headroom requirement (as little as 15 inches) and straight flow design allow the Low Profile to fit easily into existing product lines.

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### QuickChange<sup>™</sup> NV Separator

The patented QuickChange NV reduces screen changing to a one-person operation, greatly reducing the necessary labor and eliminating the need to involve maintenance crews. Powered by a self-contained hydraulic unit, screen changes can be made quickly, significantly reducing downtime and greatly increasing productivity.

PSI<sup>™</sup> Sifter

plastics.

The Pneumatic Sweco In-line

(PSI) Sifter is used to sift dry

pneumatic conveying line. It

can be used to segregate

to remove foreign matter.

Typical applications include

flour, starch, salt, sugar and

flowing material in a pressurized

smaller particles from larger and

Separate solids from liquids or segregate dry materials into various sizes. Particles as fine as 400 mesh (38 microns) can be screened with up to 4 screen decks incorporated in one Sweco Separator. No special flooring or foundation is needed unless working floor space is required. Simple and efficient design requires less horsepower.

Vibro-Energy<sup>®</sup> Separators

No one has more experience creating round separation solutions ... we've been 'round for more than 60 years!

#### Accu-Feed<sup>™</sup> System

Sweco's Accu-Feed System combines the three functions of storage, feeding and screening of dry materials into one complete unit. The result is a substantial increase in productivity and significant savings in capital, space and energy. With its conical storage bin and adjustable feed controller, the Accu-Feed eliminates the need for stand-alone feed hoppers, hopper evacuators and feeders.

#### Avalanche<sup>™</sup>

The dual screen design of the Avalanche separator effectively increases active screen area by up to 67%. The design is simple: a standard diameter frame is modified to accommodate a standard screen on the bottom with an additional, slightly smaller screen above. Material fed to the top screen either passes through the screen or discharges off the sides to be rescreened by the lower screen. The Avalanche is particularly beneficial in dry applications requiring high capacity scalping (PVC, starch, flour) as well as high efficiency dedusting (EPS beads, dry chemicals).

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1-847-854-8577

www.bid-on-equipment.com

### **Authentic Sweco Aftermarket Products**

**Superior Screening Solutions** From spot welded screens to our patented Supertaut® Plus screens, Sweco offers the industry's widest variety of screen solutions to meet any separation challenge. In addition to our round screen offerings, Sweco also manufactures Rectangular and White Water Filter screens. And for unique screening applications, Sweco custom manufactures screens to meet any requirements. Sweco offers a full line of Market Grade, Tensile Bolting Cloth, Clear Opening and U.S. Standard Sieve Cloths. Our specialty screen products include Sanitary, 3A Sanitary, UltraSonic, Parallel Flow and 430 Magnetic offerings. Like our separation equipment, Sweco screens are made with a commitment to superior manufacturing and quality. Whatever your screening needs





are, Sweco has your solution.

Motion Generators™
Sweco Motion Generators have
extra-strong, high tensile strength
castings which provide rugged vertical
mounting support for severe vibration
service. Their larger, tougher Sweco
engineered bearings provide higher
dynamic load capabilities for longer
Motion Generator life. Sweco offers
TENV, TEEP and Hostile Duty Motion
Generators. In addition, we offer the
Sweco REPAIR PLUS program, backed
by a guarantee on all repairs
and rebuilds.



Authentic Sweco Aftermarket Covers, Springs, Spout Connectors, Frames... All of Sweco's genuine Aftermarket parts are built to the same exacting standards as our original equipment and most products can be modified to custom-fit your application. We offer a wide variety of customization options including hand polishing, frame linings and special fittings. And Sweco authentic Aftermarket products are so dependable ... they're guaranteed.



Smart-Lock™ Force Wheels
Sweco's patented all-metal weight
adjustment mechanism can be used
at up to 400 degrees Fahrenheit. The
"No Tools" Force Wheels allow you to
adjust the amplitude and screening
pattern of your separator without the
use of tools. We have also
incorporated a positive locking tab to
prevent slippage of the weight plates.
Simple, ergonomic design and
easy-to-read settings make this
weight system user friendly. Force
Wheels are available for 24"-72"
separators.













We offer screens that meet specifications from these and other industry organizations.



Self Cleaning Kits
Sweco's Self Cleaning Kits aid in
screen cleaning for increased
screening efficiency. By reducing the
amount of near-size particles lodged
in the openings of the wire mesh
(blinding), the Self Cleaning Kit
improves dry sizing and
liquid/solid separation.



#### **Rubber Goods**

To accommodate your different applications, Sweco offers a variety of rubber goods. Sweco gaskets are available in several profiles and a wide array of materials. Our flexible spout connectors are available in durable and abrasion-resistant elastomers, many of which are FDA approved for contact with food products. Whatever your application calls for, Sweco has a product to fit your needs.





No-Tools Center Tie Downs
Take the hassle out of changing
screens with Sweco's patented
"No-Tools" Center Tie Down. This
option allows you to change a screen
in a fraction of the time and gives you
the ability to tension the screen from
the top. Center Tie Downs work with or
without Sweco's Self Cleaning Kit
option. They are suited to 220 degrees
Fahrenheit and are constructed of
Food Grade Nylon.



#### TechLube™

Eliminate manual regreasing with the Sweco TechLube – an automatic grease relubricator. The TechLube is an economic solution to attaining proper grease relubrication. Made to adapt directly to existing Sweco Motion Generators, TechLube provides the right grease at the right time in just the right amount. Custom packed with Sweco premium grease, TechLube is the smart choice for your Motion Generator.

### **Authentic Sweco Instrumentation**



#### SentryScan<sup>™</sup> Performance Monitoring System

Using patented microwave technology, Sweco SentryScan continuously monitors separator screens for breaks, holes or tears in the wire mesh. Early detection by SentryScan makes possible timely corrective action that can help prevent production of off-spec product, contamination of downstream equipment, costly material reprocessing or even product recalls.

#### **Motion Analysis System**

Fine tune your separator motion to increase capacity, increase efficiency and reduce blinding. Sweco's Motion Analysis System perfects the motion of your Sweco Separator – and lets you apply it to every machine in the plant. Reproduce that optimum motion at other plant locations, too. Use our integrated instrumentation package to turn your Windows PC or laptop into an easy-to-use, multi-axis dynamic motion analyzer. Or, call one of our field techs to visit your plant for full diagnostic and optimization service on all your Sweco Separators.

#### Vibration Sensor

Stop unexpected – and undetected – separator shutdowns and prevent costly reprocessing. Sweco's Vibration Sensor constantly monitors the motion of your Sweco Separator and triggers an alarm if it stops functioning due to motion generator failure. In some cases, it can alert you of feed rate upsets, erratic product discharge, broken springs or loose anchor bolts and clamp bands. Add the Vibration Sensor's Display Unit for local digital readout of separator G-force. Operators can program two alarm set points, each with a relay contact output.

#### **Bearing Temperature Sensor**

Significant increases in bearing temperature can indicate impending failure. Sweco's Bearing Temperature Sensor enables operators to continually monitor the upper bearing temperature in Sweco motion generators – preventing unexpected failures, material backups, downtime and emergency maintenance.

## **Vibro-Energy® Separator - Dimensions**

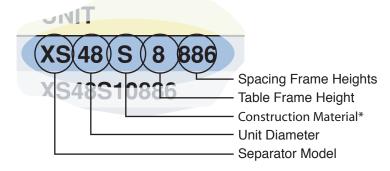
With the purchase of a Sweco Separator, you are selecting a product backed by decades of manufacturing experience, engineering excellence and product innovation. As an owner of a Sweco Separator, your decision to buy the best in screening equipment brings with it these added services:

- Availability of your local Sweco District Engineer for as long as you own a Sweco Separator.
- Sweco's Application Engineering Staff, library and test facilities providing sound technical backup.
- A global presence to reassure you that wherever you go there will always be a Sweco facility or sales office to help you with your process.

Please be advised that the dimensions and weights depicted in these models are estimates. For a more accurate representation, consult your local representative or Sweco Headquarters for a certified drawing.

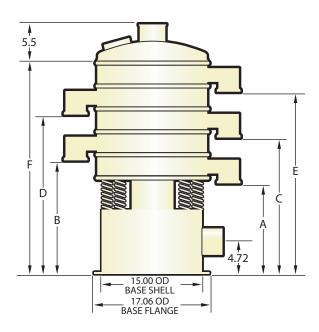
Sweco has patents granted and pending in the United States and other countries.

#### **Model Number Diagram**



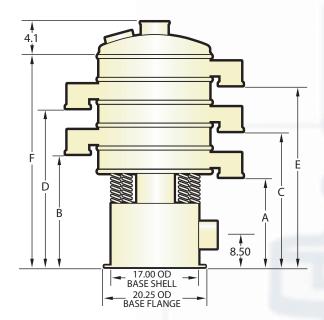
#### Construction Material\*

Sweco Separators are available in various materials of construction. In the model number, the fifth space allocation will be characterized by one of the following: "C" designates Carbon Steel, "S" designates 304 Stainless Steel, "Y" designates 316L Stainless Steel and "K" designates special material.



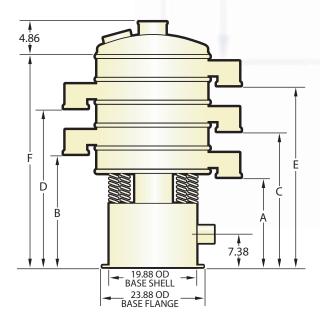
**LS18** 

	Α		В		)		D		E	F	=	Wei	ight
UNIT	in mn	in	mm	lb	kg								
LS18_33	13.6 346	17.1	435							20.9	530	200	91
LS18_55	13.6 346	19.1	486							24.9	632	204	93
LS18_333	13.6 346	17.1	435	20.5	521					24.4	619	210	95
LS18_555	13.6 346	19.1	486	24.5	622					30.4	772	216	98
LS18_3333	13.6 346	17.1	435	20.5	521	24.0	610			27.9	708	220	100
LS18_33333	13.6 346	17.1	435	20.5	521	24.0	610	27.4	695	31.3	794	230	105



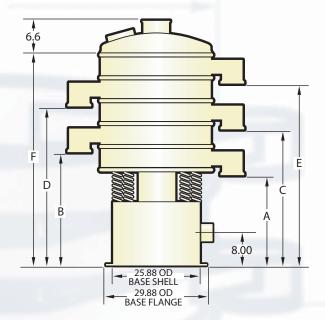
### **ZS24**

	A	1	Е	3	(	;	l	)		E	F	=	Wei	ight
UNIT	in	mm	lb	kg										
ZS24_44	15.08	383	19.55	497							25.09	637	250	550
ZS24_66	15.08	383	21.55	547							29.09	739	260	572
ZS24_444	15.08	383	19.55	497	24.02	610					29.56	751	275	605
ZS24_6666	15.08	383	21.55	547	26.02	661					33.56	852	285	627
ZS24_4444	15.08	383	19.55	497	24.02	610	28.49	724			34.03	864	300	660
ZS24_44444	15.08	383	19.55	497	24.02	610	28.49	724	32.96	837	38.50	978	325	715



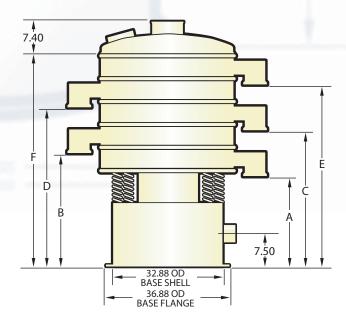
## **ZS30**

		4	Е	3	С	;		D	E		=	We	ight
UNIT	in	mm	in	mm	in	mm	in	mm	in mm	in	mm	lb	kg
ZS30_66	16.76	426	23.23	590						30.51	775	400	181.8
ZS30_666	16.76	426	23.23	590	29.70	754				37.13	943	475	215.9
ZS30_6666	16.76	426	23.23	590	29.70	754	36.17	919		43.63	1108	525	238.6
ZS30_66666	16.76	426	23.23	590	29.70	754	36.17	919	42.64 1083	50.13	1273	600	272.7



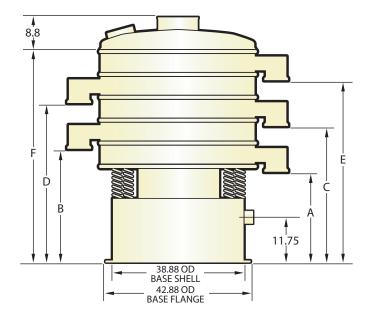
**XS40** 

	Α		В		С	;		)	Е				ight
UNIT	in mr	n	in I	mm	in	mm	in	mm	in mm	in	mm	lb	kg
XS40_66	21.19 53	88	27.66	703						35.20	894	550	250
XS40_88	21.19 53	88	29.66	754						39.20	995	575	261.3
XS40_666	21.19 53	88	27.66	703	34.13	867				41.67	1059	625	284.0
XS40_888	21.19 53	88	29.66	754	38.13	965				47.67	1208	675	306.8
XS40_6666	21.19 53	88	27.66	703	34.13	964	40.60	1027		48.14	1218	700	318.1
XS40_8888	21.19 53	88	29.66	754	38.13	965	46.60	1180		56.14	1370	725	329.5
XS40_66666	21.19 53	88	27.66	703	34.13	964	40.60	1027	47.07 1090	54.61	1377	775	352.2
XS40_88888	21.19 53	88	29.66	754	38.13	965	46.60	1180	55.07 1395	64.61	1532	775	352.2



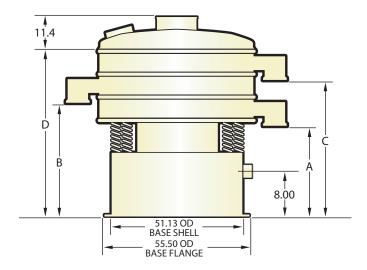
**XS48** 

	Α	В	C	D	E	F	Weight
UNIT	in mm	in mm	in mm	in mm	in mm	in mm	lb kg
XS48_66	21.25 540	27.72 704				35.26 896	725 330
XS48_88	21.25 540	29.72 755				39.26 997	725 330
XS48_666	21.25 540	27.72 704	34.19 868			41.73 1060	825 375
XS48_888	21.25 540	29.72 755	38.19 970			47.73 1212	825 375
XS48_6666	21.25 540	27.72 704	34.19 868	40.66 1033		48.20 1224	925 420
XS48_66666	21.25 540	27.72 704	34.19 868	40.66 1033	47.13 1197	54.67 1389	1025 466



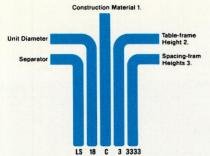
**XS60** 

UNIT	A in mm	B in mm	C in mm	D in mm	E in mm	F in mm	Weight Ib kg
XS60 86	21.24 539	29.71 755				37.39 950	725 329.5
XS60_88	21.24 539	29.71 755				39.39 1001	750 340.9
XS60_810	21.24 539	29.71 755				41.39 1051	775 352.2
XS60_886	21.24 539	29.71 755	38.18 970			45.67 1159	900 409.0
XS60_888	21.24 539	29.71 755	38.18 970			47.63 1159	900 409.0
XS60_8106	21.24 539	29.71 755	40.18 1021			47.63 1159	900 409.0
XS60_8108	21.24 539	29.71 755	40.18 1021			49.63 1261	900 409.0
XS60_81010	21.24 539	29.71 755	40.18 1021			51.63 1311	925 420.4
XS60_8886	21.24 539	29.71 755	38.18 970	46.65 1185		54.13 1375	1025 465.9
XS60_8888	21.24 539	29.71 755	38.18 970	46.65 1185		56.13 1426	1025 465.9
XS60_88888	21.24 539	29.71 755	38.18 970	46.65 1185	55.12 1400	64.56 1640	1150 522.7
XS60_888810	21.24 539	29.71 755	38.18 970	46.65 1185	55.12 1400	66.56 1691	1660 754.5



**XS72** 

	Α		В		С		D		Weight	
UNIT	in	mm	in	mm	in	mm	in	mm	lb	kg
XS72_108	22.41	569	33.01	838			42.76	1086	1800	818
XS72_1010	22.41	569	33.01	838			44.76	1137	1975	898
XS72_1012	22.41	569	33.01	838			46.76	1188	2000	909
XS72_10108	22.41	569	33.01	838	43.54	1106	53.25	1353	2050	930
XS72_10128	22.41	569	33.01	838	45.54	1157	55.25	1403	2100	955



#### **Key to Model Alphanumeric Code**

1. For construction material, C designates carbon steel, S stainless steel.

2. Table-frame heights are 3, 4, 5, 6, 8, 10, 15, 16, 18 and 24 inches (76, 102, 127, 152, 203, 254, 381, 406, 457 and 610 mm). To avoid double digit confusion, remember there are no 1-inch (25 mm) table or spacing-frames. Thus, in LS48C156, there is one 15-inch (381 mm) table-frame and one 6-inch (152 mm) spacing-frame.

**3.** Spacing-frame heights are 3, 4, 5, 6, 8, 10, 15, and 18 inches (76, 102, 127, 152, 203, 254, 381 and 457 mm). The number of spacing-frames is counted to the right from the table-frame. Thus in LS60C810108, the digit 8 immediately following construction material is the table-frame. There are three spacing-frames of 10-, 10-, and 8-inch (254, 254, and 203 mm) heights, respectively.

#### 18 Inch (457 mm) Diameter Units

Motion-Generator Data: Totally enclosed, ¼ hp; 230, 460 or 575 v; 60 Hz; 3-phase, 1200 rpm (¼ hp, 115 v, single-phase motion-generator available).

Dimensional Data is typical. To the heights shown, for a cover add 5½ inches (140 mm); ball tray, add 2½ inches (57 mm).



Model	No. Decks	A	В	C	D	Net Weight
			Inches (M	illimeters)		Lbs. (Kg.)
LS18S33	1	3¼" (83)	16½" (419)	-	20½" (521)	130 lbs. (59)
LS18S333	2	3¼" (83)	16½" (419)	19¾" (502)	23¾" (603)	139 lbs. (63)
LS18S3333	3	3¼" (83)	16½" (419)	19¾" (502)	27" (686)	151 lbs. (68)
LS18S33333	4	3¼" (83)	16½" (419)	19¾" (502)	29¾" (756)	163 lbs. (74)
LS18S35	1	3¼" (83)	16½" (419)	-1	22½" (571)	133 lbs. (60)
LS18S53	1	4" (102)	18½" (470)	_	22½" (571)	133 lbs. (60)
LS18S533	2	4" (102)	18½" (470)	21¾" (552)	25¾" (654)	141 lbs. (64)
LS18S55	1	4" (102)	18½" (470)	-	24½" (622)	136 lbs. (62)
LS18S553	2	4" (102)	18½" (470)	23¾" (603)	27¾" (705)	144 lbs. (65)

#### 24 Inch (610 mm) Diameter Units

Motion-Generator Data: Totally enclosed; ¼ hp, 230, 460 or 575 v; 60 Hz; 3-phase; 1200 rpm (¾ hp, 115 v, single-phase motion-generator available).

**Dimensional Data** is typical. To the heights shown, for a cover add 4% inches (111 mm); ball tray, add 2% inches (60 mm).



Model	No. Decks	A	Net Weight
		Inches (Millimeters)	Lbs. (Kg.)
LS24C44	1	25¼" (641)	181 lbs. (82)
LS24C444	2	29%" (752)	211 lbs. (96)
LS24C4444	3	34" (864)	240 lbs. (109)
LS24C44444	4	38%" (975)	270 lbs. (122)

#### 30 Inch (762 mm) Diameter Units

Motion-Generator Data: Totally enclosed; ½ hp; 230/460 or 575 v; 60 Hz; 3-phase; 1200 rpm.

Dimensional Data is typical. To the heights shown, for a cover add 5% inches (137 mm); ball tray add 2½ inches (64 mm).



23¾"(603)	
LS30C6666	

Model	No. Decks	A	В	Net Weight	
		Inches (M	Lbs. (Kg.)		
LS30C66*	1	23" (584)	30½" (775)	339 lbs. (154)	
LS30C666*	2	23" (584)	37" (940)	405 lbs. (184)	
LS30C6666*	3	23" (584)	43½" (1105)	466 lbs. (211)	
LS30C86*	1	25" (635)	32½" (825)	359 lbs. (163)	

\*Also available with 4" (102) spacing-frames

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#### 48 Inch (1219 mm) Diameter Units

Motion-Generator Data: SWECO-built; totally enclosed; 2½ hp; 230/460 or 575 v; 60 Hz; 3-phase; 1200 rpm. One- and two-deck units also available with 1800 rpm drive.

**Dimensional Data** is typical. To the heights shown, for a cover add 8½ inches (210 mm); ball tray add 2½ inches (64 mm).



Model	No. Decks	Α	В	С	D	Net Weight
			Inches (N	Millimeters)		Lbs. (Kg.)
US48C66	1	27¼" (692)	-	_	35" (889)	659 lbs. (299)
US48C666	2	27½" (692)	33¾" (857)		41¼" (1048)	758 lbs. (344)
US48C6666	3	27¼" (692)	33¾" (857)	40¼" (1022)	48" (1219)	857 lbs. (389)
US48C66666	4	27¼" (692)	33¾" (857)	40¼" (1022)	54¾" (1391)	971 lbs. (440)
US48C86	1	29" (737)	-	_	37" (940)	665 lbs. (302)
US48C866	2	29" (737)	36" (914)		43½" (1105)	773 lbs. (351)
US48C8666	3	29" (737)	36" (914)	42½" (1073)	49¾" (1264)	872 lbs. (396)
US48C886	2	29¼" (743)	37¾" (959)	-	45¼" (1149)	779 lbs. (353)
US48C8886	3	29¼" (743)	38" (965)	46" (1168)	53½" (1358)	888 lbs. (403)
US48C88	1	29¼" (743)	_	-	39" (991)	671 lbs. (304)
US48C888	2	29¼" (743)	38" (965)		47½" (1206)	781 lbs. (354)

#### 60 Inch (1524 mm) Diameter Units

Motion-Generator Data: SWECO-built; totally enclosed; 2½ hp; 230/460 or 575 v; 60 Hz; 3-phase; 1200 rpm. One- and two-deck units also available with 1800 rpm drive.

Dimensional Data is typical. To the heights shown, for a cover add 10 inches (254 mm); ball tray, add 2½ inches (64 mm).



Model	No. Decks	A	В	С	Net Weight	
		Inc	Inches (Millimeters)			
US60C88	1	_	-	391/8" (933)	690 lbs. (313)	
US60C888	2	38¼" (972)	-	47%" (1210)	833 lbs. (378)	
US60C8888	3	38¼" (972)	46%" (1184)	56" (1422)	975 lbs. (442)	
US60C8108	2	401/4" (1022)	-	495/8" (1260)	840 lbs. (381)	
US60C81088	3	40¼" (1022)	485%" (1235)	58" (1473)	983 lbs. (446)	
US60C810108	3	40¼" (1022)	505%" (1286)	60" (1524)	991 lbs. (450)	

#### 72 Inch (1829 mm) Diameter Units

Motion-Generator Data: SWECO-built, totally enclosed; 5 hp; 230/460 or 575 v; 60 Hz; 3-phase; 1200 rpm.

**Dimensional Data** is typical. To the heights shown, for a cover add 12% inches (314 mm).



Model	No. Decks	A	В	С	Net Weight
			Inches (Millimeters)		
US72C108	1	-	32¾" (835)	42½" (1070)	1,800 lbs. (816)
US72C10128	2	32%" (835)	45½" (1156)	54%" (1387)	2,100 lbs. (953)

SWECO, Inc., has patents granted and pending in the United States and other countries.

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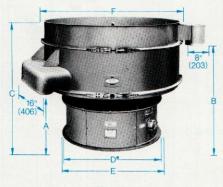
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#### 48 & 60 Inch (1219 mm & 1524 mm) **Scalper Units**

Motion-Generator Data: SWECO-built; totally enclosed; 21/2 hp; 230/460 or 575 v; 60 Hz; 3-phase; 1200 rpm.

Dimensional Data is typical. To the heights shown, for a 48 inch (1219 mm) unit cover add 81/4 inches (210 mm), and a ball tray, 21/2 inches (64 mm). For a 60 inch (1524 mm) unit cover, add 10 inches (254 mm) and a ball tray, 21/2 inches (64 mm).



Model	No. Decks	A	В	С	D	E	F	Net Weight
			Inches (Millimeters)				Lbs. (Kg.)	
US48C156	3 1	22¾" (578)	36½" (927)	44¼" (1124)	35" (889)	36¼" (921)	47¼" (1200)	730 lbs. (331)
US60C156	3 1	23" (584)	36¾" (933)	44½" (1121)	41" (1041)	42¾" (1086)	58¾" (1492)	1,075 lbs (488)

US60C156

#### 48, 60 & 72 Inch (1219 mm, 1524 mm & 1829 mm) **Flo-Thru Units**

Motion-Generator Data: SWECO-built; totally enclosed; 21/2 hp; 230/460 or 575 v; 60 Hz; 3-phase; 1200 rpm.

Dimensional Data is typical. Undersize material exits out bottom of unit. Bottom duct size variable from 16"-40" diameter.



Model	No. Decks	A	В	C	D	E	Net Weight	
Name of the last o			Inches (Millimeters)					
R48C248 FT	1	31¼" (793)	405/8" (1032)	43" (1092)	47" (1194)	47¼" (1200)	800 lbs (363)	
R60C248 FT	1	31¼" (793)	405/8" (1032)	54½" (1384)	58" (1473)	58¾" (1492)	900 lbs (408)	
R72C268 FT	1	33½" (851)	42\%" (1089)	54½" (1384)	58" (1473)	71" (1803)	1000 lbs (454)	

**R60S248 FT** 

#### 30, 48, 60 & 72 Inch (762 mm, 1219 mm, 1524 mm & 1829 mm) **Sanitary Separator Units**

Motion-Generator Data: SWECObuilt; totally enclosed; 21/2 or 5hp; 230/460 or 575 v; 60 Hz; 3-phase; 1200 rpm.

Dimensional Data is typical. Multi-deck machines are also available.



SS48S88

Model	No. Decks	A	В	С	Net Weight	
		Inc	Lbs. (Kg.)			
SS30S66	1	18½ (470)	25 (635)	32¾ (822)	339 (154)	
SS48S88	1	21% (543)	29% (759)	39½ (997)	671 (304)	
SS60S88	1	22½ (572)	31 (787)	40% (1026)	690 (313)	
SS72S108	1	Consult SWECO				

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### **NEW PRODUCTS**

## 48, 60 & 72 Inch P.O.D. Units (Peripheral Oversize Discharge)

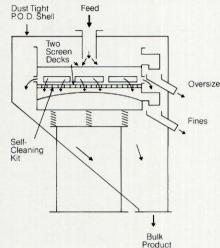
The SWECO P. O. D. (Peripheral Oversize Discharge) Separator is a new product developed by SWECO for scalping and dedusting applications where high-volume capacity plus effective removal of fines and dust are required.

#### **Specifications of Standard Models**

Model	Screen Diameter	Motor	Height (Inches)	Net Weight (Pounds)	Maximum Production Rates
PD 48	48"	2.5 hp	112"	2800	.4 cu. ft./sec.
PD 60	60"	2.5 hp	120"	3400	.65 cu. ft./sec.
PD 72	72"	5 hp	126"	4000	1 cu. ft./sec.

All specifications are subject to change without notice.





## A significent advance in dry materials processing.

SWECO's new Accu-Feed System combines the three functions of storage, feeding and screening of dry materials into one complete unit. The result is a substantial increase in productivity and significant savings in capital, space and energy.

At the core of every Accu-Feed System is the world's best-selling separator — SWECO's Vibro-Energy® Separator, able to size your product into two to five fractions down to 325 mesh.

With its conical storage bin and adjustable feed controller, the Accu-Feed eliminates the need for stand alone feed hoppers, hopper evaculators and/or feeders, and screening separators.

Mass-flow product discharge from the bin into the Separator is enhanced by coupling the unique Vibro-Energy motion into the stored product. The feed rate (bin-to-separator) can be controlled by rotating a simple orifice valve.



Unique, externally controlled feed orifice valve permits flow adjustments without emptying the bin.

#### 18, 24, 30, 48, 60 & 72 Inch Accu-Feed Systems

