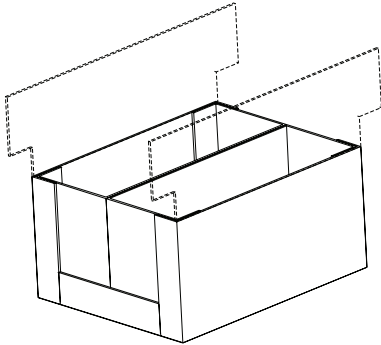
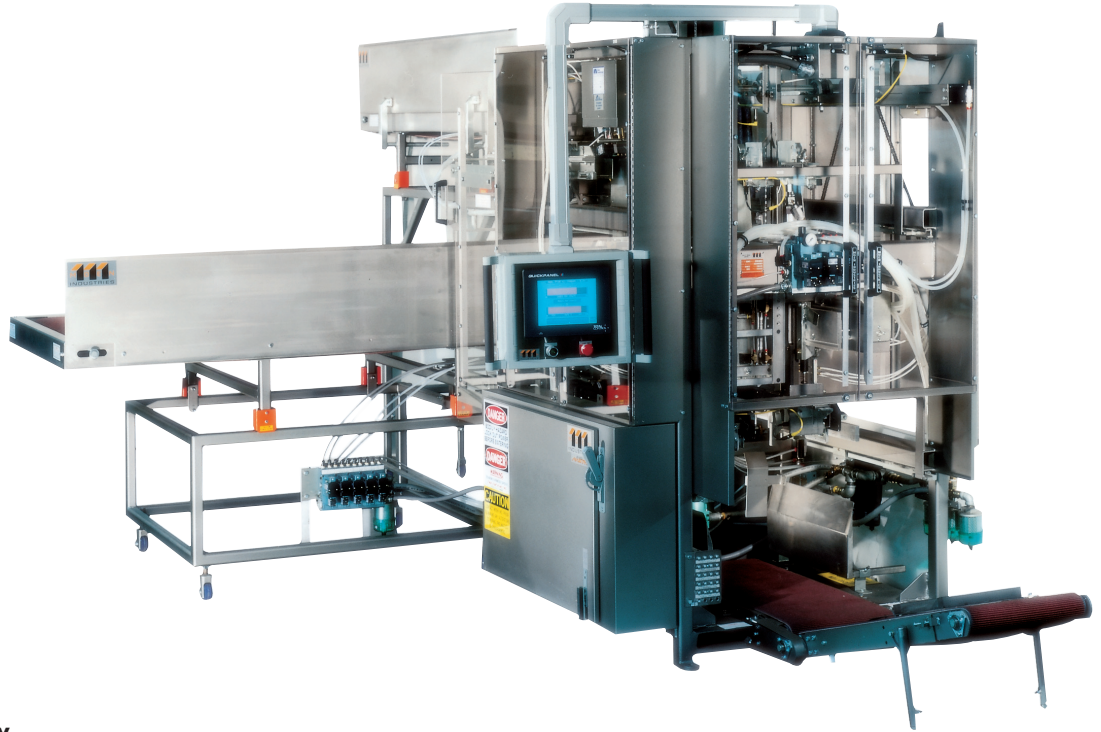




Model PF106-HLV H-Bliss Former



Off-set Cell
H-Bliss Display



The PF106-HLV features:

- Belt Drive Feed System
- Color Touch Screen Control Panel and Operator Interface
- Quality Components & Parts
- 24 VDC Machine Control
- Positive Glue Compression
- Quick Changeover Features
- Welded Tubular Steel Frame
- Vacuum Assist Feed Systems
- Optional High Capacity Stack Transfer Systems
- Optional High Capacity Adhesive Feeder
- Stainless Steel Paint Finish
- UL Approved Electrical Control Panel

The **PF106-HLV** H-Bliss Former forms strong, economical corrugated shipping/display containers consisting of an H-Divider securely glued to a Bliss Body Wrap. Reliable and field proven, the **PF106-HLV** is fully automatic and ruggedly built to withstand the rigors of high volume, three shift per day operations. Optional high-capacity Automatic Stack Transfer Systems, and an optional high-capacity Adhesive Feeder are also available for high-speed operations.

If you are considering a new Bliss box former, demand the best in quality, features, experience and back-up service: the Moen **PF106-HLV H-Bliss Former**.



Quality Corrugated Packaging Equipment

12333 East Los Nietos Road, Santa Fe Springs, CA 90670
(562) 946-6381 ■ FAX (562) 946-3200

Email: sales@moenindustries.com

Web Site: www.moenindustries.com



Forming Machine Air Consumption

Air Usage per cycle in SCFM **2.333**

SCFM with servo driven divider fold fingers **1.773**

Electrical Requirements

Standard	Optional
230 VAC	460 VAC
3 Phase	3 Phase
60 Hz	60 Hz
30 Amps	15 Amps

Box I.D.	Min	Max
Length	9"	25"
Width	8"	25"
Depth	4"	16"

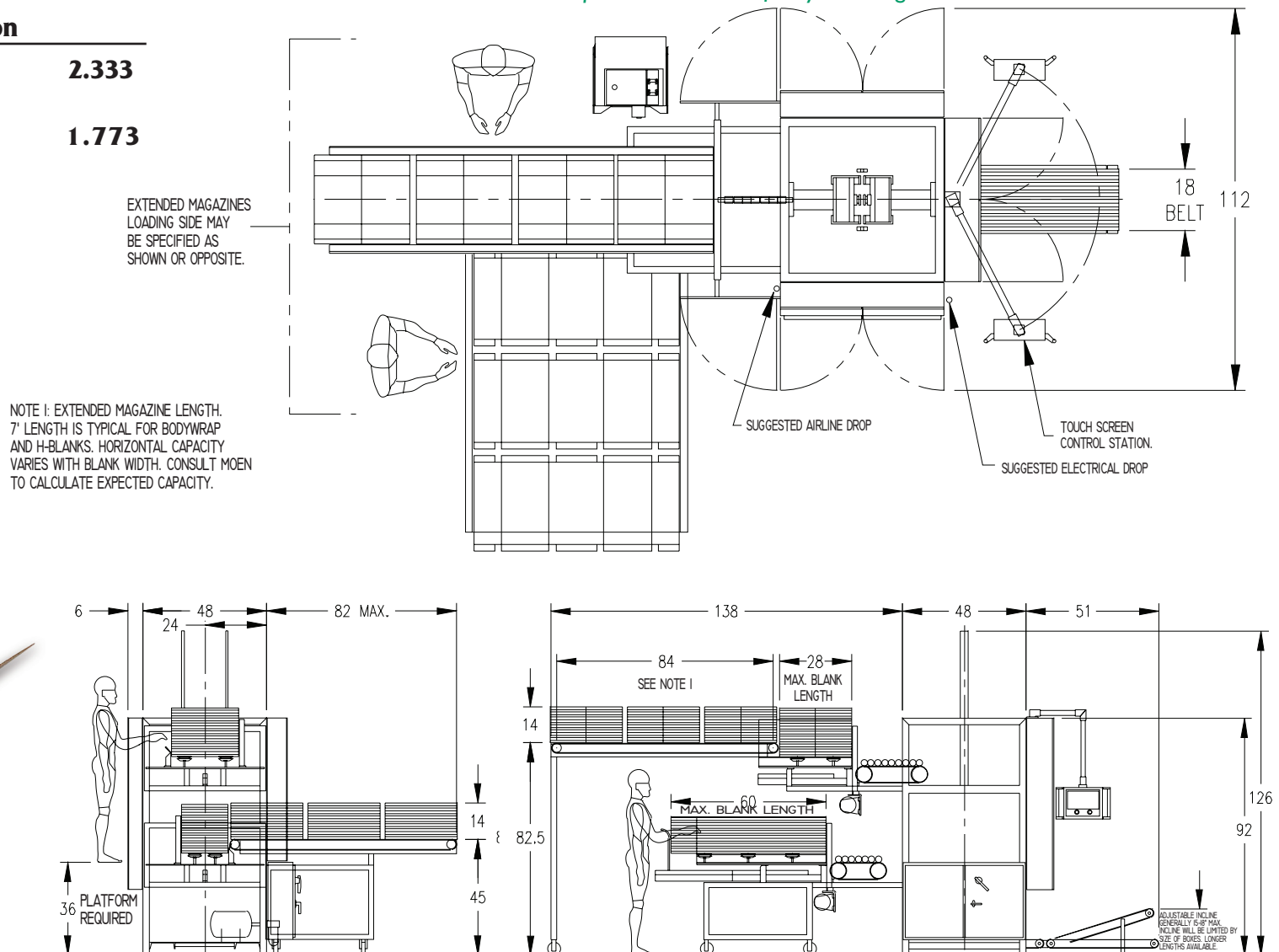


**H-Bliss Shipper
with Side Sealing Flanges
Style Flap Top Closure**



Quality Corrugated Packaging Equipment

Shown with optional stack transfer system. Right hand model shown.



**Rate of Production: Up to 23 boxes per minute for shipper.
Up to 28 boxes per minute for display.**

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