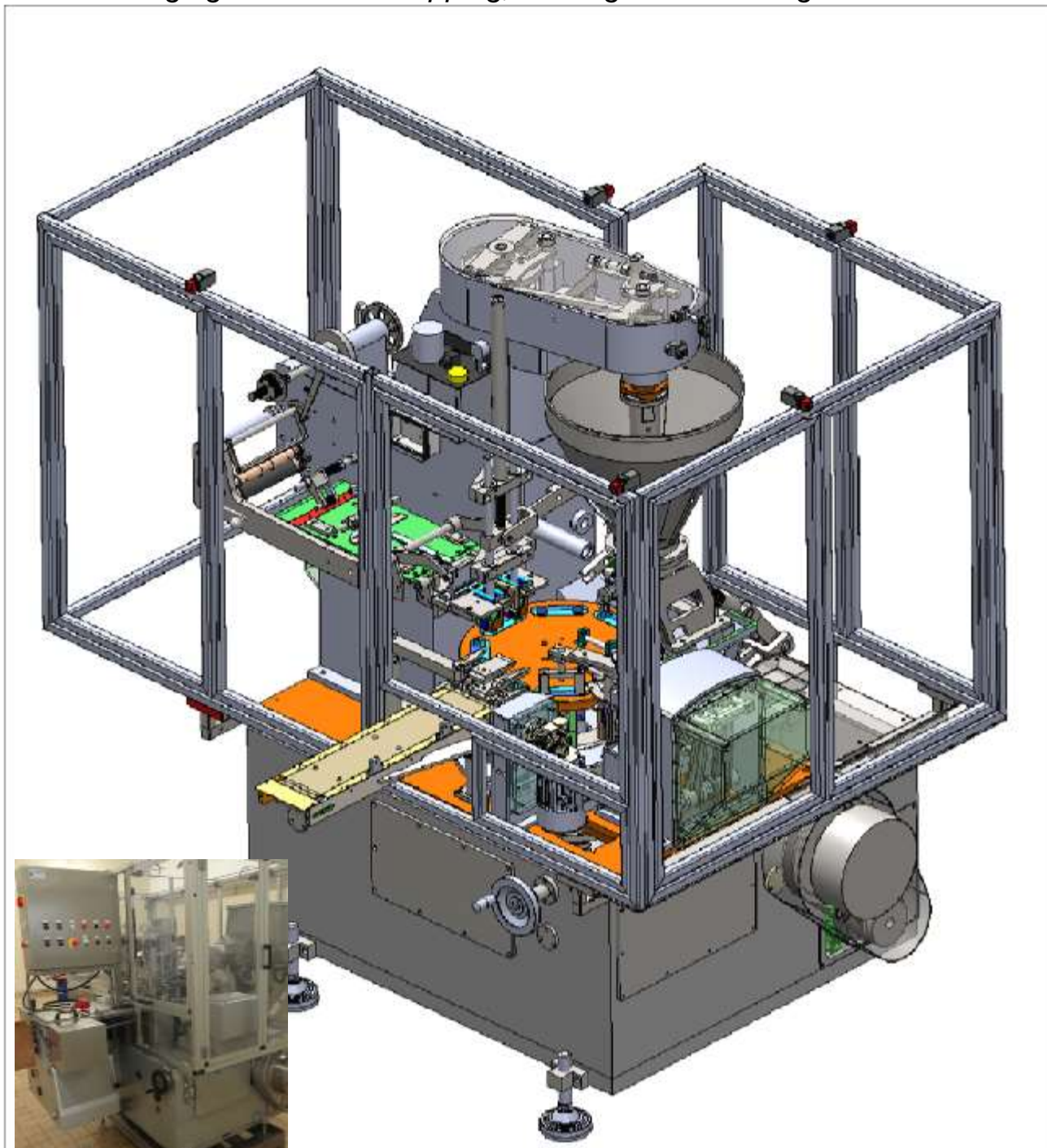


Type – FB 220

Packaging machine - Wrapping, forming and cartoning machine

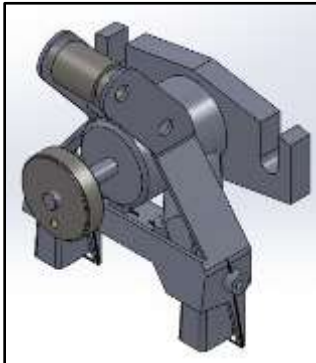


Product - butter

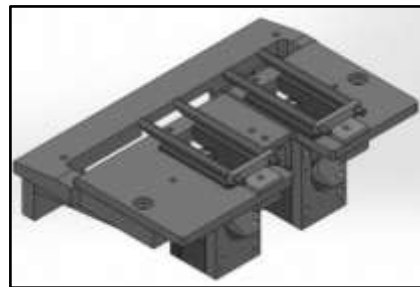
Production capacity - up to 300 product / minute

Corazza FB 220 technical details

- Wrapping machine studied for rectangular product
- Extrusion dosing system, through double nozzle
- Level control system for automatic feeding in the hopper
- All parts in contact with product are made in stain less steel
- Capacity max 300 stock cubes /minute (*)
- Machine equipped with twin folding box
- Oil bath for mechanical equipment inside the machine structure
- All movement is drive by cam
- Cutting made with guillotine
- Power required 3 kW
- Cubes exit in one or two rows side by side or head to head
- Machine works with a motor served by inverter
- Touch screen operator panel
- In case of product lack machine stops
- In case of finish paper machine stop
- Speed controlled by operator panel
- Production monitoring with statistic value
- Hopper cover to avoid foreign body fall in the mass
- Machine equipped with safety protection according to the UE roles



Nozzle dosing system



Folding box



Hopper feeding system with cover



Paper characteristic

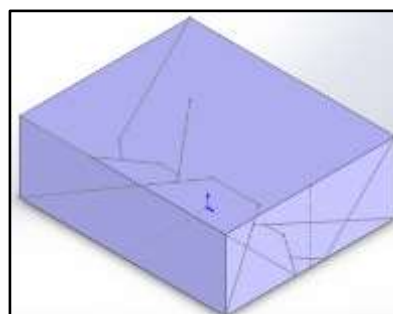
- Type of wrapping material parchment-backed alufoil or other flexible material with suitable characteristics
- Paper could be continuous printer or electronically centred
- Specific drawing of single paper
- Type of wrapping style: "Portfolio"

Technical data					
Models	FB220				
Output	280 max. box/min.				
Full Load Current	3P x 400 Volt - 50Hz - 6 Amp				
Compressed Air	100 NL/min (Min. Op. Pressure 6 bar)				
Vacuum	10 m ³ /h (Op. Vacuum 600 ± 50 mm Hg)				
Weight	approx. 2250 kg				
BOX DIMENSIONS					
	A	B	C	SHAPE	WEIGHT
	20 min. 30 max.	20 min. 50 max.	6 min. 25 max.	Rectangular	7 min. 25 max.



Butter characteristic

- Size of the butter cubes **(27 x 40 x 8 - 10) mm**
- Weight (9-12) gr
- Dimension of product admitted +/- 0,1 mm
- (*) Butter characteristics could modify machine reaction in packaging



Butter

Lay out

FB 220

