



# BEL 252

AUTOMATIC TOP & BOTTOM TAPE CASE SEALER



\*picture shown with optional infeed & outfeed table and casters

*PERFORMANCE DELIVERED*

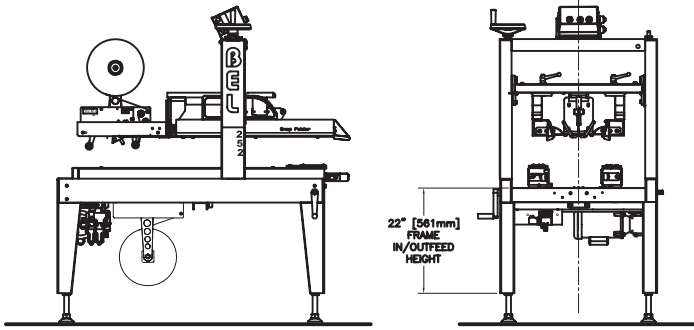
The BEL 252 is a revolutionary fully automatic tape case sealer featuring Wexxar/Bel's *Snap Folder* technology. This ultra-safe design allows the machine to be versatile and compact without the need for excessive guarding. This allows the machine to fit in operations with limited floor space and also keeps the machine easy to access and maintain. When combined with a Wexxar/Bel case former, it creates a complete case forming and sealing packaging line.

A main feature of the BEL 252 is the Uni-Drive System which powers both side belts with a single motor, keeping them synchronized to provide a square seal even after prolonged use. This simple and rugged design will deliver years of reliable and low maintenance performance.

## STANDARD FEATURES

- » Snap Folder ultra-safe design folds flaps without the use of dangerous flap kickers
- » Uni-Drive squaring technology that provide consistent and uniform seal on cases
- » Paint-free finish guards provides a clean finish and protection against contamination and the environment
- » Magnetic motor start prevents accidental restarts and protects the motor from power overload
- » Easy and minimal maintenance including quick tape head and belt changes
- » Reliable, consistent "no break" tape advance with DEKKA 22 Stainless Steel 2" tape head

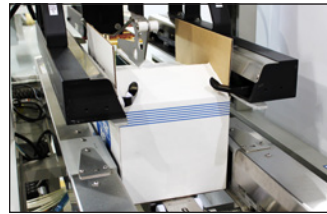
## MACHINE SPECIFICATIONS



- » Machine Weight: 650 lbs
- » Machine Dimensions: 56"(L) x 33"(W) x 60"(H)
- » Air: 0.13 cubic feet per cycle at 90 p.s.i.
- » Electrical: 120 Volts, 1 PH, 60 Hz - 8 amp draw
- » Speeds: up to 25 cases per minute



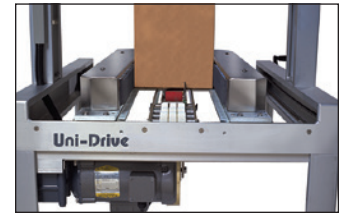
**Easy Case Size Changes**  
Tool-less case size changes are simple and quick with change points accessible from both operational sides of the machine.



**Ultra-Safe Flap Folding**  
Wexxar/Bel's Snap Folder keeps operators safe while freeing the machine from guarding, reducing the machine footprint and allowing for easy maintenance.



**On Machine Instructions**  
User-friendly pictorial guides and color coded labelling for convenient operation and size changes.



**Repeatability and Reliability**  
Wexxar/Bel's exclusive Uni-Drive System synchronizes both side belts, eliminating case skew, ensuring a square seal even after extended periods of use.

## COMPLETE SOLUTION



**BEL 505 Series Case Former**  
Semi-automatic case forming and packing stations folds and holds a case blank in place, providing an efficient and ergonomic solution for hand pack lines.



**WF20 Case Erector**  
Fully automatic tape or hotmelt case erector with Wexxar/Bel's Pin & Dome technology for reliable and consistent case forming.



**Product and Case Delivery Conveyors**  
Modular product and case delivery conveyors which can be customized with multiple packing stations for convenient case forming, packing and sealing.

## OPTIONAL MODIFICATIONS

- » Modifications for undersized or oversized cases
- » Enviroguard water resistant options available
- » Custom voltages
- » 3" Tape head upgrade

## OPTIONAL ACCESSORIES

- » Locking casters
- » Digital Dial Indicators
- » Indexing Stop Gate
- » Infeed/outfeed table or conveyor

## CASE SIZE RANGE

	Length	Width	Height
Minimum	8" 203 mm	6" 152 mm	5" 127 mm
Maximum	22" 559 mm	15 1/2" 394 mm	16" 406 mm
<b>Infeed/Outfeed Height (with adjustable foot pads)</b>			
<i>Note: Castors add 4" to minimum and maximum height</i>			
Minimum	25" (635mm)		
Maximum	32" (813mm)		
Machine Speed: Up to 25 cases per minute depending on box size.* Oversize model available. Consult factory for case size ranges.			

*Specifications are subject to change without notice.*

\*NOTE: maximum speed is affected by case length, for specific capabilities consult with Sales.



**WEXXAR PACKAGING INC.**  
13471 Vulcan Way,  
Richmond, BC, Canada V6V 1K4  
Tel (604) 930-9300  
Fax (604) 930-9368  
www.wexxar.com  
powered by Pro Mach