INAX Injection technology [Belt transportation]

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IMAX 430/630/930 Belt injector

The processing principle of **IMAX technology** is based on classic injection curing methods using hollow needles. The brine or curing liquid is conveyed directly into the product through a system of pumps and pipes. Along with boneless products, bone-in meat, poultry and fish can also be injected.





Technical Data

Support width	430/630/920 mm
Max. injection area per hour	depends on the application – up to 230/340/500 $\ensuremath{m^2}$
Cycles per minute	15 to 45
Advance	depends on the application – 200/100/50 mm
Number of needles	depends on the application
Pressure range	0,5-4,5 bar
Connection values	15,6 kW/15,6 kW/26,4 kW
Machine length approx.	approx. 3400 mm, with LB 300 brine basin, without infeed chute
Machine width	approx. 2250/2450/3300 mm, with LB 300 brine basin
Machine length	approx. 2600 mm
Loading height	approx. 1200/1200/1260 mm
Compressed air	min. 6 bar
Electrical connection	3x380-460V, 50/60Hz or 3x200-240V, 50/60Hz
Pump capacity	7,5 kW
Drive power	7,1/7,1/9,7 kW



Touch Panel STP 104 Recipe management, network-compatible





IMAX technology Brine feed and register

The user-friendly touch panel control allows all process parameters relating to the product to be entered and injection recipes to be stored. There are numerous different injection modes available, such as oneway and two-way forced injection (controlled by a hold-down device), contact needle injection and "BEC" - Brine Exit Control - a freelydefinable injection area. Whether single or double register: they can be adapted for the required result, according to product, brine properties and injection rate, and can therefore be optimally equipped. The design and layout of the brine feed on Schröder injectors is the result of comprehensive research in close collaboration with a university. From the pump and filter to the needle bore, pressure ratios, volume flow and hygienic aspects have been scrutinized, resulting in optimal compatibility of the individual elements.

Brine hose Easy to dismantle for cleaning.

Compressed air connection Suspension pressure continuously adjustable, pneumatically controlled.

Suspension block For needle retraction when processing bone-in products.

Two screw

connections The entire suspension block is easy to fold down.



Needle register Needle configuration can be optimally selected for the product.



Brine feed High-quality brine feed which is easy to clean.



Needle removal tool Easy and quick needle removal.





IMAX technology System features

The **IMAX injectors** include diverse system features which have been consistently refined and enhanced based on decades of experience. They include, for example, mechanical and electrical product detection, conductivity measurements (indicates the salt content of the brine), brine level regulation, cleaning carriage or poultry guide rail.

Loading

The products can be fully automatically loaded by the injector for continual processes. For the poultry industry, a special portioner is available for the cut-up lines. The Z conveyor for automatic loading is coupled to the supply speed at the injector. This results in a uniform injection quality.

Filtering

The filtration of the return brine flow has up to four stages and can be optimally adapted to individual requirements. Rotary, circulation, suction and inline filters with a variety of different configurations for selection guarantee an optimal filtration result. The individual filter elements have

a straightforward layout, are easy to access for the user, and simple to clean. For "heavy" brines, an anti-sedimentation unit is also available.

LB 300 – with a 300-liter capacity

Distributed by:



Rotary filter Can be optionally equipped with a scraper, chute or self-cleaning.

2 Suction filters For continual operation.

Brine pump Optional pump for air discharge.

Pump for circulation filter Optional heat exchanger pipe which can alternatively be equipped with an antisedimentation filter.

Fine filter Efficient filtering of small particles, which can be cleaned alternately during production.



Z conveyor Automatic injector loading, supply speed adapted to the injector.





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